



# Parts Manual

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Model \_\_\_\_\_ **Fork Positioner**

Catalog Number \_\_\_\_\_ **55K-FPS-A330 R0**

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**cascade**®  
**corporation**

**For Technical Assistance call:** 800-227-2233, Fax: 888-329-8207

**To Order Parts call:** 888-227-2233, Fax: 888-329-0234

**OR**

**Write:** Cascade Corporation, P.O. Box 20187, Portland, OR 97220

**Internet:** [www.cascorp.com](http://www.cascorp.com)

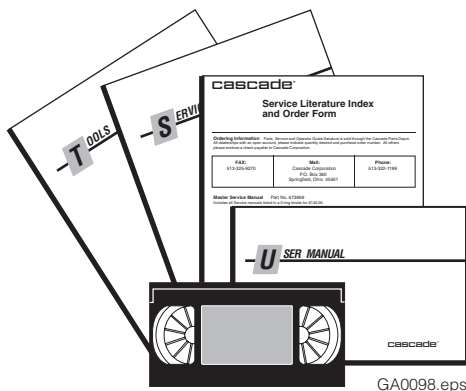
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# Recommended Spare Parts

55K-Fork Positioner/Sideshifter				
PART NUMBER	DESCRIPTION	UNITS SERVICED		
		1-5	6-19	20-50
<b>FORK POSITIONER</b>				
6055389	Cylinder Internal Service Kit	0	4	8
6055390	Composite Bearing Service Kit	1	2	4
6055391	Bronze Bearing Service Kit	1	2	4
6039245	Mounting Shims	4	6	8
<b>SIDESHIFTER</b>				
■	Upper Bearing	8	16	32
■	Lower Bearing	6	12	24
■	Lower Hook	0	2	4
■	Capscrew	0	4	8
■	Nut	0	4	8
667225	Washer	0	4	8
■	Cylinder Assembly	0	0	1
219868	Cylinder Rod Service Kit	1	2	4

■ See specific parts page.

# Publications

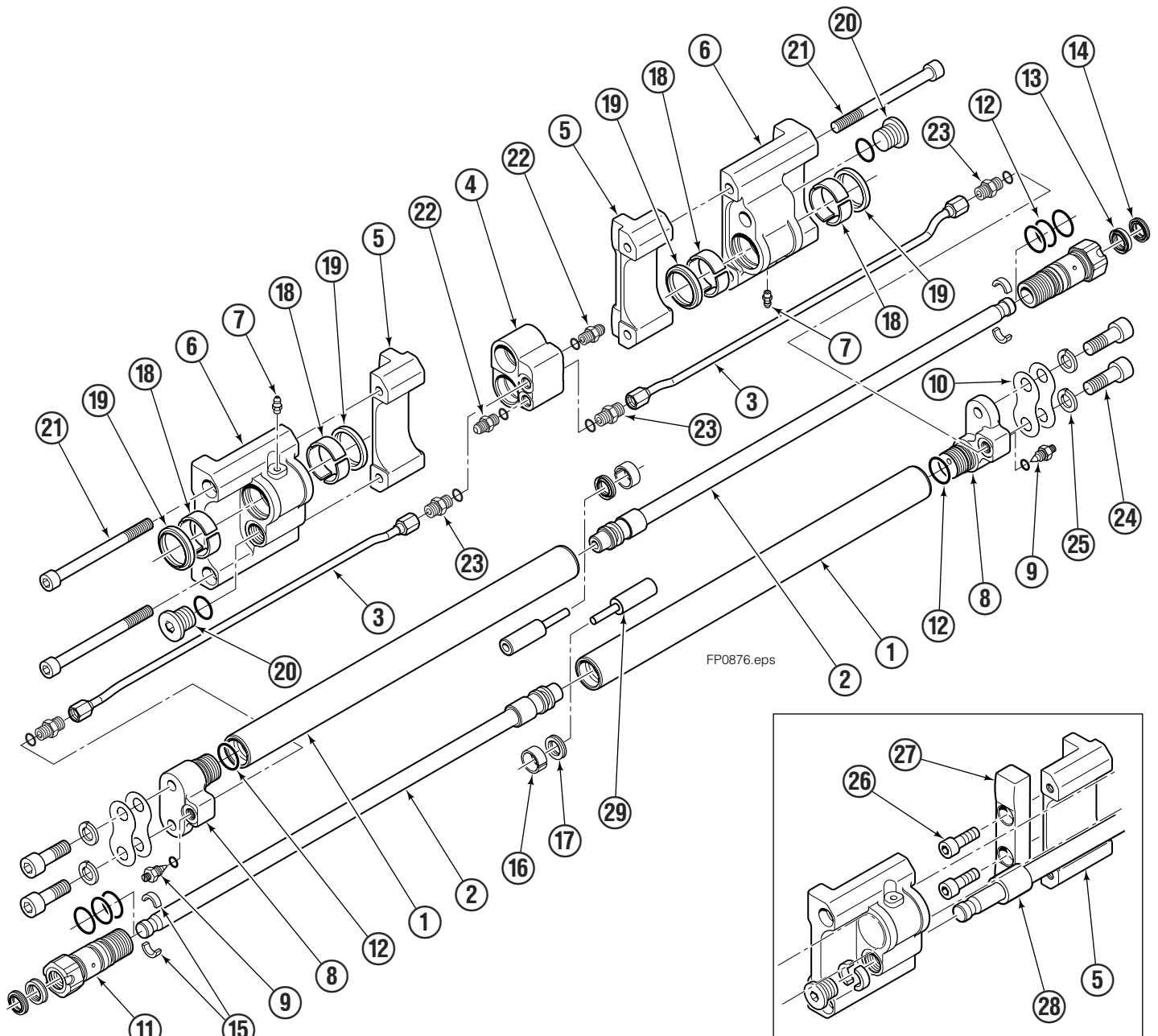
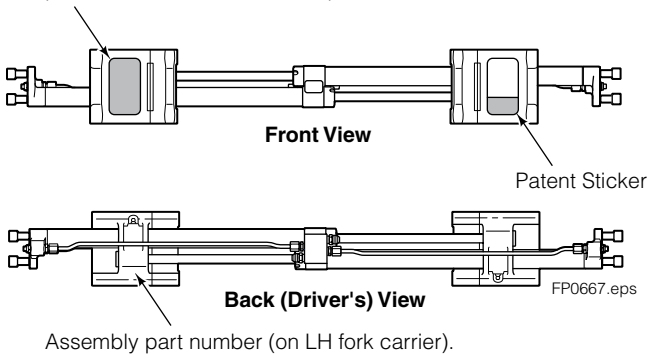


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K-Series	
PART NO.	DESCRIPTION
6045671	User Manual (Operator's Guide, Installation, Periodic Maintenance, Parts)
6053927	Service Manual
679929	Tool Catalog
673964	Literature Index Order Form

# Fork Positioner Assembly

Sticker showing operating pressure,  
phone numbers for service & parts.



# Fork Positioner Assembly

## Items that vary by width

55K			
ASSEMBLY PART NO.	REF. NO. 1 ★ CYLINDER SHELL QTY 2	REF. NO. 2 ★ CYLINDER ROD QTY 2	REF. NO. 3 TUBE QTY 2
6059071	6054841	6054842	6054844

REF	QTY	PART NO.	DESCRIPTION
		6045408	Common Parts Group
4	1	6043391	Manifold
5	2	6052301	◆ Fork Carrier, Inner, 80/100/122 mm Fork
6	2	6042449	Fork Carrier, Outer
7	2	424115	Grease Fitting
8	2	6052709	Cylinder Head End
9	2	6042658	Restrictor Fitting
10	8	6039245	Shim
11	2	6039028	Cylinder Retainer
	2	6055787	Cylinder Retainer w/Seals (Items 12-14)
12	8	666183	O-Ring, Retainer OD ✘
13	2	6039179	Rod Seal, Retainer ✘
14	2	6039180	Rod Wiper, Retainer ✘
15	4	6042830	Half-Ring Keeper
16	2	6039172	Piston Wear Ring ✘
17	2	6047577	Piston Seal ✘
18	4	6039171	Bearing, Composite ✓
19	4	6043341	Wiper ✓
20	2	6043316	Rod Retainer Plug
21	4	768824	Capscrew, M10 x 120
22	2	6043332	Fitting, M10 to No.4 JIC ●
23	4	6042689	Fitting, M10 to EO-2 Tube
24	4	769572	Capscrew, M12 x 35 ■
25	4	684660	Lockwasher, M12 ■
26	4	767615	◆ Capscrew, M10 x 25
27	2	6052315	◆ Spacer Bar
28	2	—	Rod Spacer
29	2	6055038	Piston Spacer

★ If cylinder shell or rod needs replacing due to bending damage, order complete Fork Positioner Assembly.

◆ Included in Fork Carrier Assembly 6052316.

✘ Included in Cylinder Service Kit 6055389.

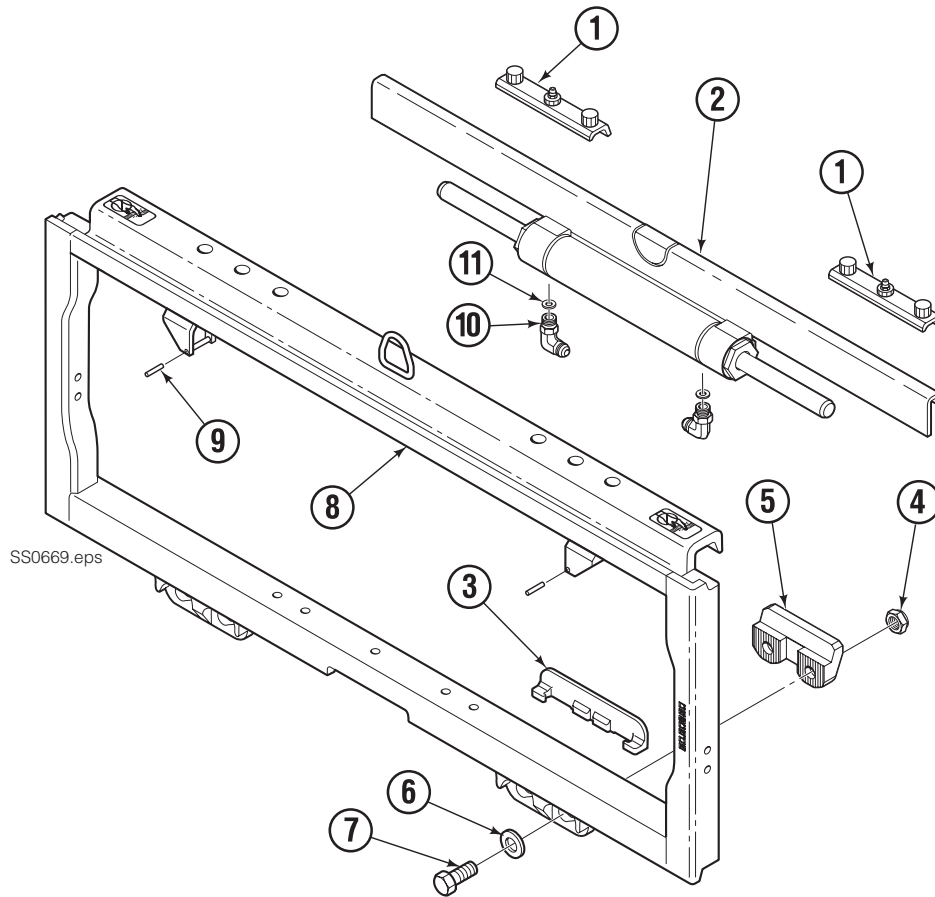
✓ Included in Composite Bearing Service Kit 6055390.

● Included in Fitting Group 6045440.

■ Included in Mounting Kit 6045442.

Reference: SK-8277.

# Sideshift Assembly



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55F							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
1	2	228782	Upper Bearing	7	4	639121	◆ Capscrew. 5/8 x 1.50 (or)
2	1	6025685	Cylinder ▲		4	752903	◆ Capscrew, M16 x 45
3	2	6000719	Lower Bearing	8	1	6054 <sup>3</sup> ' €	Frame ●
4	4	553857	◆ Nut, 5/8 (or)	9	2	7890	Roll Pin
	4	781534	◆ Nut, M16	10	2	601676	■ Fitting, 6-6
5	2	204186	◆ Lower Hook	11	2	221733	▼ Restrictor Washer
6	4	667225	◆ Washer				

▲ See Cylinder page for parts breakdown.

◆ Included in Lower Hook Group 204182.

Reference: Common Parts Group 219614,

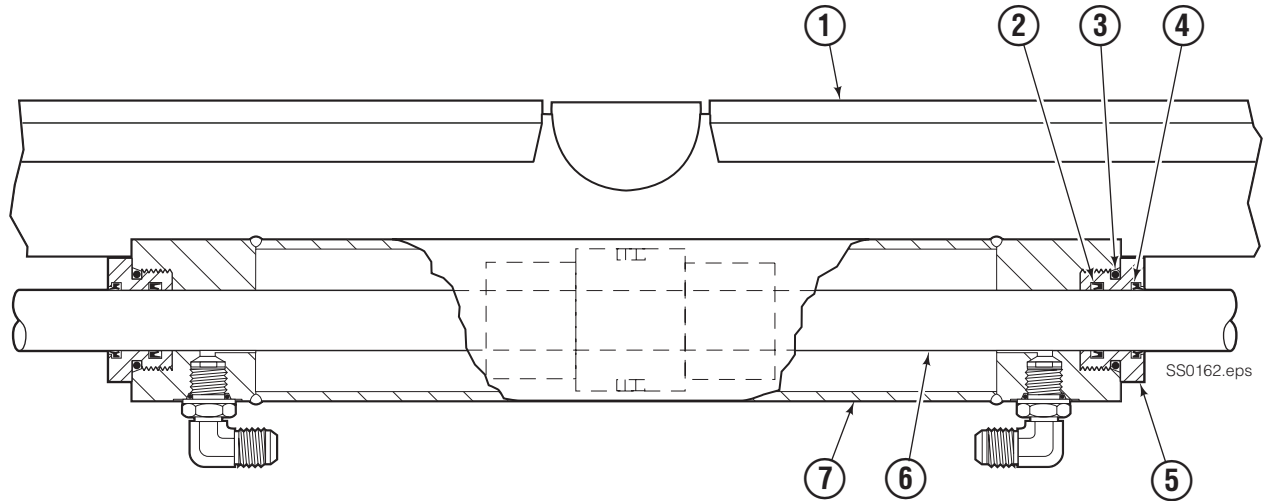
S-22752 – Type 1.

● If the Frame needs replacing, your best value is to order the complete Sideshift Assembly.

■ Included in Fitting Group 204179.

▼ Included in Restrictor Group 221732.

# Cylinder Assembly



55F			
REF	QTY	PART NO.	DESCRIPTION
1	1	6025685	Cylinder Assembly
2	2	562132	● Rod Seal
3	2	415866	● O-Ring, 70 Duro
4	2	562131	● Rod Wiper Seal
5	2	218324	Retainer/Seal Carrier
6	-	■	Rod/Piston Assembly
7	-	■	Cylinder Shell
		219868	Rod Seal Service Kit

● Included in Service Kit 219868.  
 ■ Not serviceable - order new Cylinder Assembly.  
 Reference: S-21006.



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**Do you have questions you need answered right now?**

Call your nearest Cascade Parts Department.

Visit us online at [www.cascorp.com](http://www.cascorp.com)

**AMERICAS**

**Cascade Corporation  
Parts Sales**

2501 Sheridan Ave.  
Springfield, OH 45505  
Tel: 888-CASCADE (227-2233)  
Fax: 888-329-0234

**Cascade Canada Inc.**

5570 Timberlea Blvd.  
Mississauga, Ontario  
Canada L4W-4M6  
Tel: 905-629-7777  
Fax: 905-629-7785

**Cascade do Brasil**

Rua João Guerra, 134  
Macuco, Santos - SP  
Brasil 11015-130  
Tel: 55-13-2105-8800  
Fax: 55-13-2105-8899

**EUROPE-AFRICA**

**Cascade Italia S.R.L.  
European Headquarters**

Via Dell'Artigianato 1  
37030 Vago di Lavagno (VR)  
Italy  
Tel: 39-045-8989111  
Fax: 39-045-8989160

**Cascade (Africa) Pty. Ltd.**

PO Box 625, Isando 1600  
60A Steel Road  
Sparton, Kempton Park  
South Africa  
Tel: 27-11-975-9240  
Fax: 27-11-394-1147

**ASIA-PACIFIC**

**Cascade Japan Ltd.**

2-23, 2-Chome,  
Kukuchi Nishimachi  
Amagasaki, Hyogo  
Japan, 661-0978  
Tel: 81-6-6420-9771  
Fax: 81-6-6420-9777

**Cascade Korea**

121B 9L Namdong Ind.  
Complex, 691-8 Gojan-Dong  
Namdong-Ku  
Inchon, Korea  
Tel: +82-32-821-2051  
Fax: +82-32-821-2055

**Cascade-Xiamen**

No. 668 Yangguang Rd.  
Xinyang Industrial Zone  
Haicang, Xiamen City  
Fujian Province  
P.R. China 361026  
Tel: 86-592-651-2500  
Fax: 86-592-651-2571

**Cascade India Material  
Handling Private Limited**

No 34, Global Trade Centre  
1/1 Rambaugh Colony  
Lal Bahadur Shastri Road,  
Navi Peth, Pune 411 030  
(Maharashtra) India  
Phone: +91 020 2432 5490  
Fax: +91 020 2433 0881

**Cascade Australia Pty. Ltd.**

1445 Ipswich Road  
Rocklea, QLD 4107  
Australia  
Tel: 1-800-227-223  
Fax: +61 7 3373-7333

**Cascade New Zealand**

15 Ra Ora Drive  
East Tamaki, Auckland  
New Zealand  
Tel: +64-9-273-9136  
Fax: +64-9-273-9137

**Sunstream Industries  
Pte. Ltd.**

18 Tuas South Street 5  
Singapore 637796  
Tel: +65-6795-7555  
Fax: +65-6863-1368

