



Parts Manual

Model 55D Sideshifter

Serial Number 55D-SS-67M

cascade[®]
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

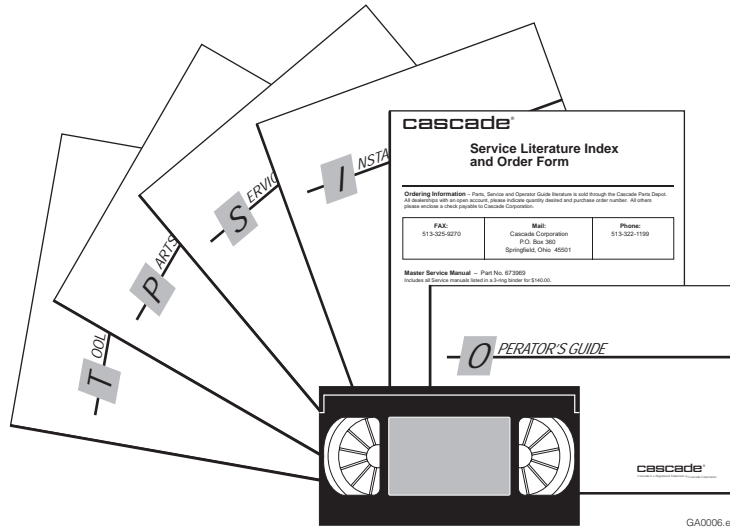
To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

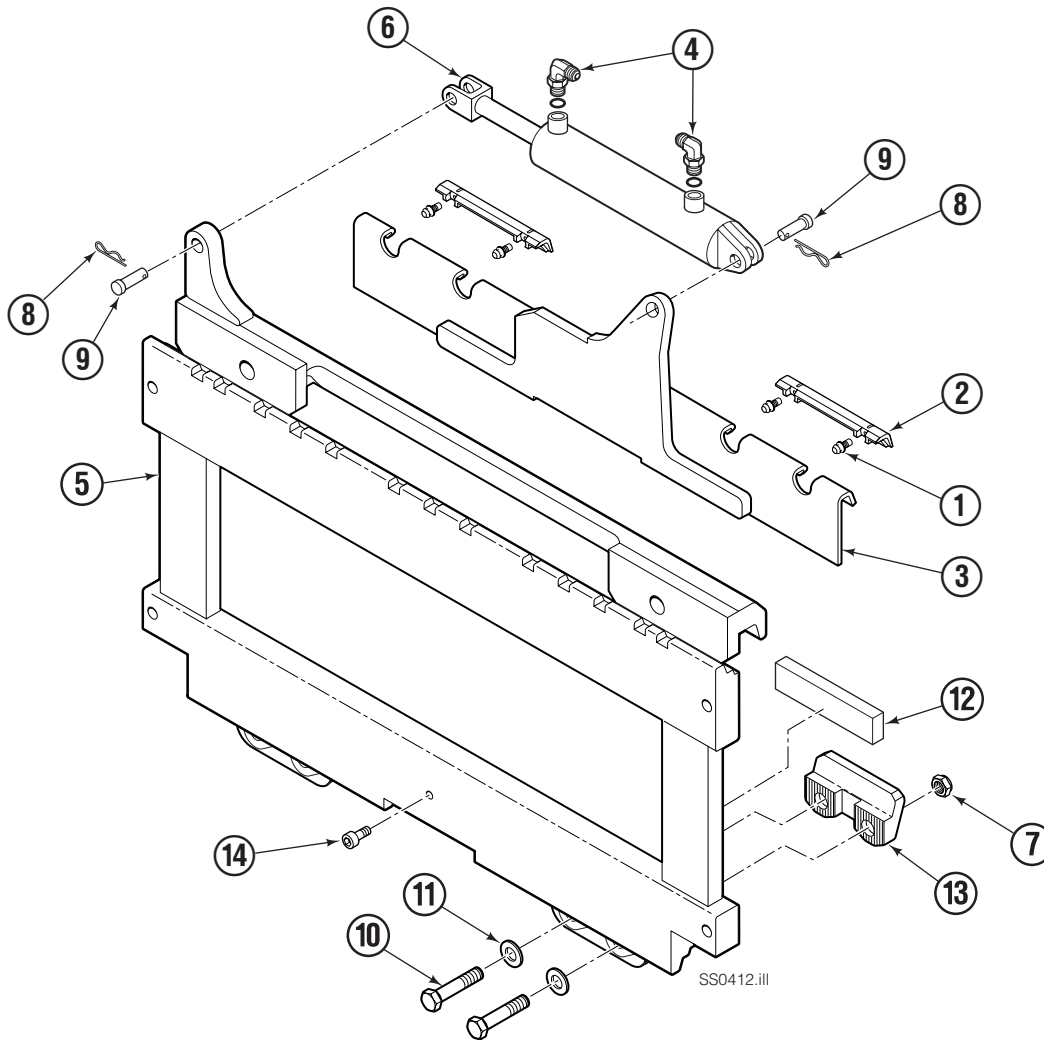
Internet: www.cascorp.com

Publications



55D/100D	
PART NO.	DESCRIPTION
677487	Service Manual
672715	Operator's Guide
672358	Installation Instructions
680664	Servicing Cascade Cylinders - VHS
679929	Tool Catalog
673964	Literature Index Order Form

Sideshifter Group



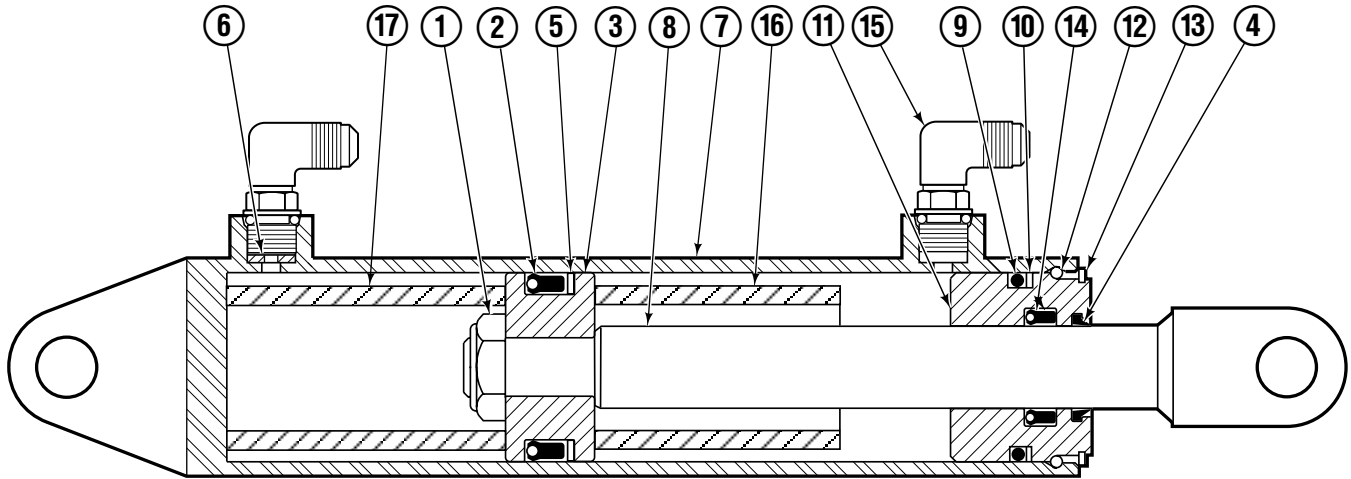
55D			
REF	QTY	PART NO.	DESCRIPTION
1	4	7403	Grease Fitting ▲
2	2	671165	Bearing Segment - Upper ▲
3	1	204967	Anchor Bracket
4	2	667222	Fitting, 6-6
5	1	220923	Faceplate ■
6	1	583813	Cylinder Assembly ●
7	4	553857	Nut
8	2	672726	Cotter Pin
9	2	206926	Clevis Pin
10	4	681047	Capscrew, 5/8 NCx1.625 GR5
11	4	667225	Washer
12	2	208350	Lower Bearing
13	2	204186	Lower Hook
14	1	4500	Capscrew

■ If the Faceplate needs replacing, your best value is to order the complete sideshifter assembly.

▲ Included in Service Kit 671423.

● See Cylinder page for parts breakdown.

Sideshift Cylinder



SS0070.eps

55D			
REF	QTY	PART NO.	DESCRIPTION
		583813	Cylinder Assembly
1	1	553857	Nut
2	1	662452	■ Seal
3	1	553501	Piston
4	1	636851	■ Wiper
5	1	638247	■ Back-up Ring
6	1	675550	Washer (Orifice .085 in.)
7	1	675549	Shell
8	1	553499	Rod
9	1	2785	■ O-Ring
10	1	615128	■ Back-up Ring
11	1	553500	Retainer
12	1	553856	Retaining Ring
13	1	7202	Snap Ring
14	1	641835	■ Seal
15	2	667222	Fitting, 5-6
16	1	748852	Spacer
17	1	737434	Spacer
		553861	Service Kit

■ Included in Service Kit 553861.

Do you have questions you need answered right now? Call your nearest Cascade Parts Department. Visit us online at www.cascorp.com

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