



Parts Manual

Model 55D Wide Sideshifter

Serial Number 55D-SW-047

cascade[®]
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

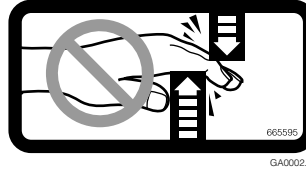
To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

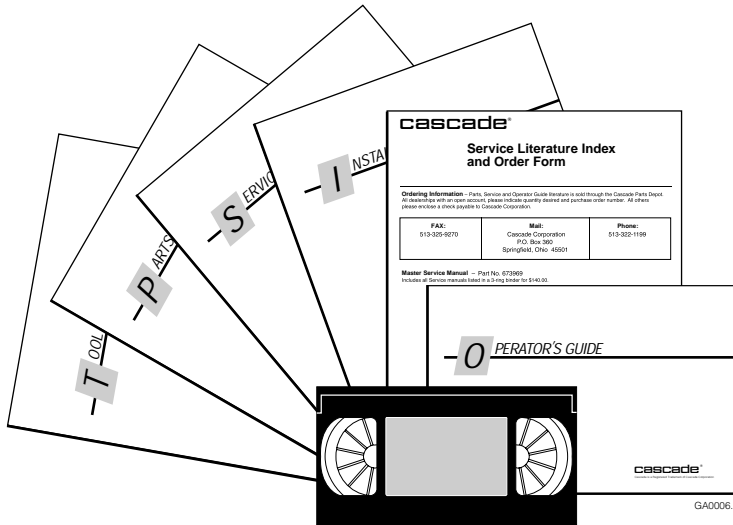
Internet: www.cascorp.com

Safety Decals



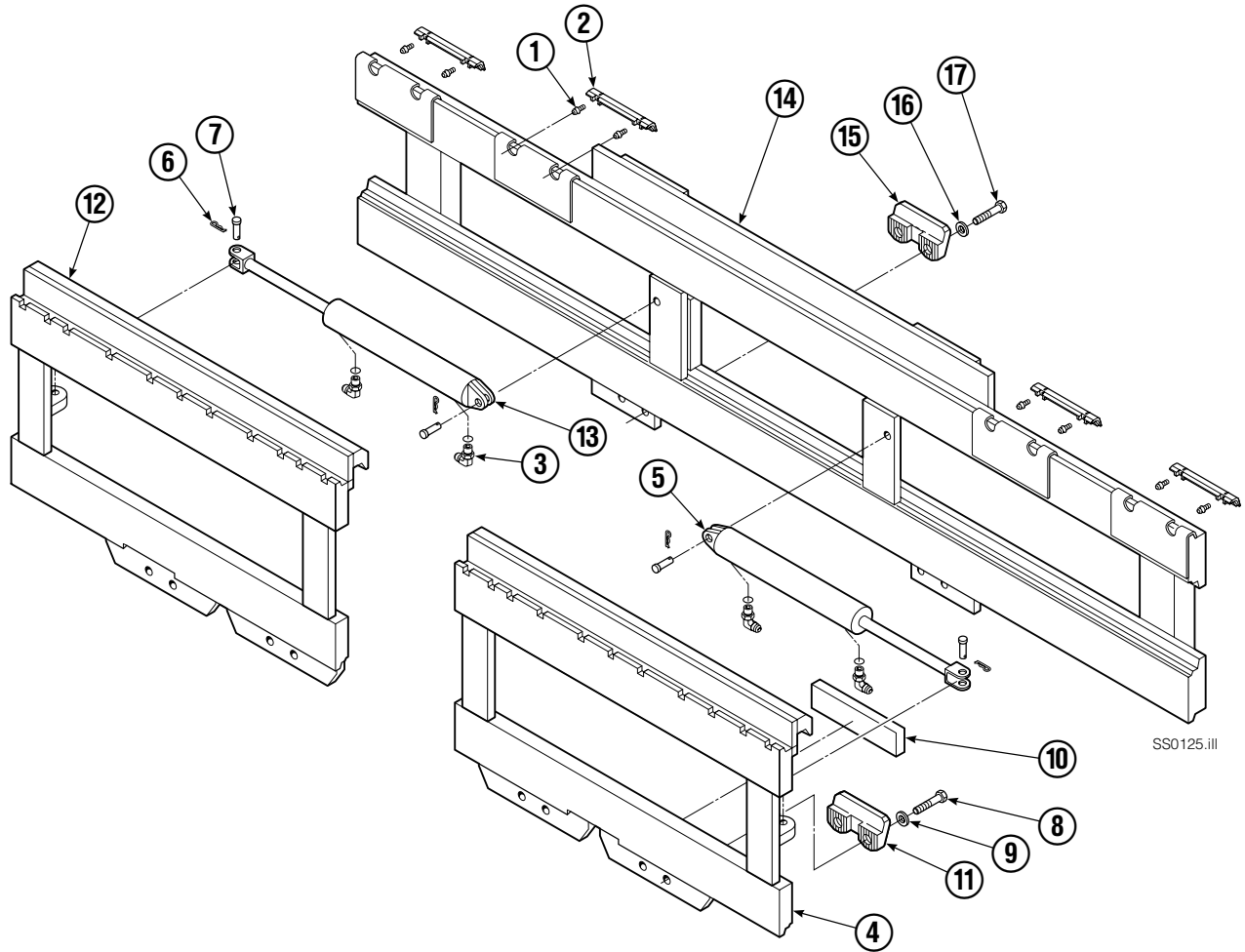
| 65D | |
|----------|---------------------|
| PART NO. | DESCRIPTION |
| 679150 | 'No Step' Decal |
| 221906 | 'Pinch Point' Decal |

Publications



| 65D | |
|----------|-------------------------------------|
| PART NO. | DESCRIPTION |
| 677487 | Service Manual |
| 672715 | Operator's Guide |
| 672358 | Installation Instructions |
| 680664 | 'Servicing Cascade Cylinders' – VHS |
| 679929 | Tool Catalog |
| 673964 | Literature Index Order Form |

Sideshifter Group



| 55D | | | | | | | |
|-----|-----|----------|--------------------------|-----|-----|----------|--------------------------|
| REF | QTY | PART NO. | DESCRIPTION | REF | QTY | PART NO. | DESCRIPTION |
| | | 398607 | Sideshifter Group | 9 | 8 | 667225 | ▲ Washer |
| 1 | 8 | 7403 | Grease Fitting | 10 | 4 | 682814 | Lower Bearing |
| 2 | 4 | 671165 | Bearing Segment | 11 | 4 | 679360 | ▲ Lower Hook |
| 3 | 4 | 601676 | Fitting, 6-6 | 12 | 1 | 398458 | R.H. Faceplate ■ |
| 4 | 1 | 398459 | L.H. Faceplate ■ | 13 | 1 | 335480 | R.H. Cylinder Assembly ● |
| 5 | 1 | 580029 | L.H. Cylinder Assembly ● | 14 | 1 | 399678 | False Carriage ★ |
| 6 | 4 | 672726 | Cotter Pin | 15 | 1 | 675968 | ◆ Lower Hook ★ |
| 7 | 4 | 678525 | Clevis Pin | 16 | 1 | 667225 | ◆ Washer ★ |
| 8 | 8 | 779010 | ▲ Capscrew, M16x35 | 17 | 1 | 667369 | ◆ Capscrew ★ |

■ If the faceplate needs replacing, your best value is to order the complete sideshifter assembly.

● See Cylinder page for parts Breakdown

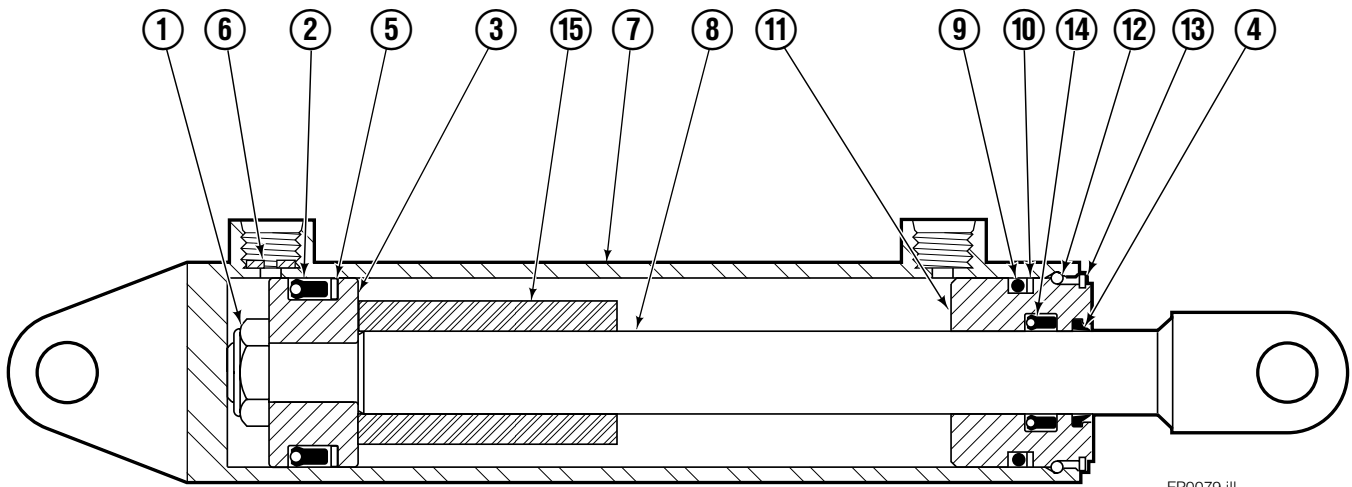
▲ Lower Hook Group 683178

◆ Lower Hook Group 678934

★ Not included in sideshifter Group.

Reference: SK-5804, S-8357

Sideshift Cylinder

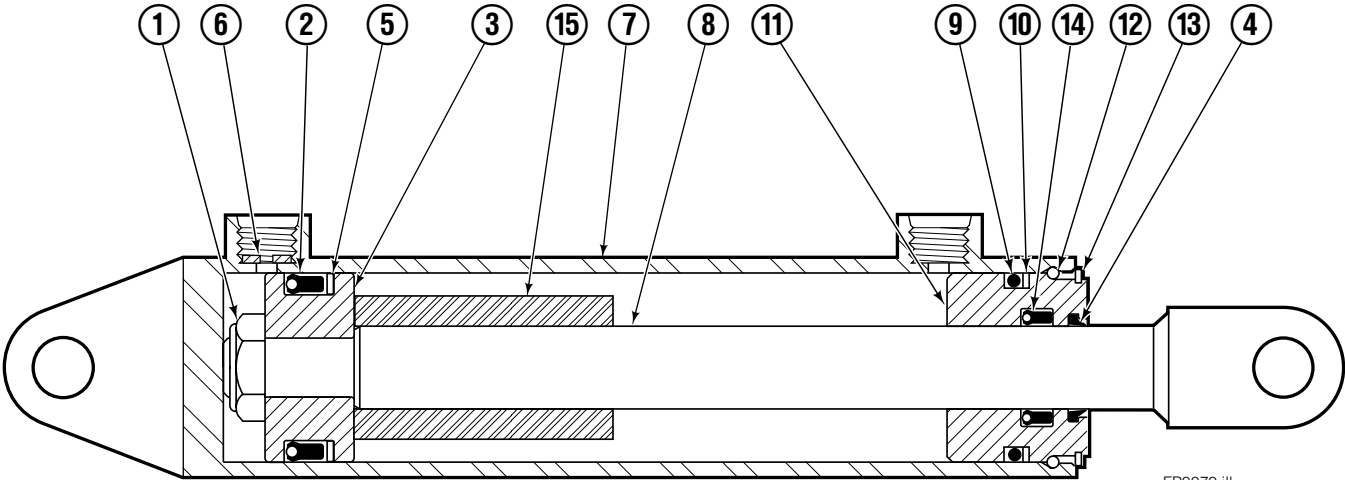


FP0079.ill

| REF | QTY | PART NO. | DESCRIPTION |
|-----|-----|----------|---------------------------|
| | | 580029 | Cylinder Assembly |
| 1 | 1 | 553857 | Nut |
| 2 | 1 | 662452 | Seal ■ |
| 3 | 1 | 553501 | Piston |
| 4 | 1 | 636851 | Wiper ■ |
| 5 | 1 | 638247 | Nylon Ring ■ |
| 6 | 1 | 675550 | Washer (Orifice .085 in.) |
| 7 | 1 | 557697 | Shell |
| 8 | 1 | 335482 | Rod |
| 9 | 1 | 2785 | O-Ring ■ |
| 10 | 1 | 615128 | Back-up Ring ■ |
| 11 | 1 | 553500 | Retainer |
| 12 | 1 | 553856 | Retaining Ring |
| 13 | 1 | 7202 | Snap Ring |
| 14 | 1 | 641835 | Seal ■ |
| 15 | 1 | — | Spacer |
| | | 553861 | Service Kit |

■ Included in Service Kit 553861.

Sideshift Cylinder



| REF | QTY | PART NO. | DESCRIPTION |
|-----|-----|----------|---------------------------|
| | | 335480 | Cylinder Assembly |
| 1 | 1 | 553857 | Nut |
| 2 | 1 | 662452 | Seal ■ |
| 3 | 1 | 553501 | Piston |
| 4 | 1 | 636851 | Wiper ■ |
| 5 | 1 | 638247 | Nylon Ring ■ |
| 6 | 1 | 675550 | Washer (Orifice .085 in.) |
| 7 | 1 | 335481 | Shell |
| 8 | 1 | 335482 | Rod |
| 9 | 1 | 2785 | O-Ring ■ |
| 10 | 1 | 615128 | Back-up Ring ■ |
| 11 | 1 | 553500 | Retainer |
| 12 | 1 | 553856 | Retaining Ring |
| 13 | 1 | 7202 | Snap Ring |
| 14 | 1 | 641835 | Seal ■ |
| 15 | 1 | — | Spacer |
| | | 553861 | Service Kit |

■ Included in Service Kit 553861.

Do you have questions you need answered right now? Call your nearest Cascade Parts Department.

Cascade Corporation

2501 Sheridan Avenue
Springfield, OH 45505
Tel: 888-CASCADE (227-2233)
FAX: 888-329-0234
www.cascorp.com

Cascade Canada Inc.

5570 Timberlea Blvd.
Mississauga, Ontario
Canada L4W-4M6
Tel: 905-629-7777
FAX: 905-629-7785

Cascade GmbH

D-41199 Monchengladbach
Klosterhofweg 52
Germany
Tel: 49-216-668230
FAX: 49-216-6682323

Cascade Finland

Albert Petreliuksenkatu 3
01370 Vantaa
Finland
Tel: 358-9-836-1925
FAX: 358-9-836-1935

**Cascade N.V.
European Headquarters**

P.O. Box 3009
1300 El Almere
Damsluisweg 56
1332 ED Almere
The Netherlands
Tel: 31-36-5492911
FAX: 31-36-5492964

**Cascade N.V.
Benelux Sales and Service**

P.O. Box 3009
1300 El Almere
Damsluisweg 56
1332 ED Almere
The Netherlands
Tel: 31-36-5492950
FAX: 31-36-5492974

Cascade (UK) Ltd.

15, Orgreave Crescent
Dore House Industrial Estate
Handsworth
Sheffield S13 9NQ
England
Tel: 742-697524
FAX: 742-695121

Cascade Scandinavia AB

Box 124
Hammarvägen 10
567 23 Vaggeryd
Sweden
Tel: 42-0-393-36950
FAX: 46-0-393-36959

Cascade Norway

Østerliveien 37A
1153 Oslo
Norway
Tel: 47-22-743160
FAX: 47-22-743157

Cascade France S.A.R.L.

1D Rue De Charaintru
BP 18, 91360 Epinay-Sur-Orge
Morangis Cedex, France
Tel: 33-1- 64547500
FAX: 33-1-64547501

Cascade Hispania S.A.

Carrer 5 Sector C
Zona Franca Duanera
Poligono de la Zon Franca
08040 Barcelona, Spain
Office No. 256
Tel: 93-264-07-30
FAX: 93-264-07-31

Cascade Japan Ltd.

5-5-41,
Torikai Kami
Settsu, Osaka
Japan, 566
Tel: 81-726-53-3490
FAX: 81-726-53-3497

Cascade Korea

108B, Namdong Ind Complex
658-3 Gojan-Dong
Namdong-Gu
Inchon, 405-310 Korea
Tel: 82-32-821-2051
FAX: 82-32-821-2055

Cascade Australia

1445 Ipswich Road
Rocklea, QLD 4106
Australia
Tel: 1-800227-223
FAX: (07) 3373-7333

Cascade New Zealand

15 Ra Ora Drive
East Tamaki, Auckland
New Zealand
Tel: 9-273-9136
FAX: 9-273-9137

Cascade (Africa) Pty. Ltd.

P.O. Box 625, Isando 1600
60A Steel Road
Sparton, Kempton Park
South Africa
Tel: 27-11-975-9240
FAX: 27-11-394-1147

Cascade-Xiamen

No. 668 Yangguant Rd.
Xinyang Industry Zone
Haicant, Xiamen City
Fujian Province
P.R. China 361026
Tel: 86-592-651-2500
FAX: 86-592-651-2571

**Cascade (Singapore)
Trading Co.**

Four Seasons Park
Autumn Block - Apt. 1802
12 Cuscaden Walk
Singapore
Tel: 65-834-1935
FAX: 65-834-1936

