



# Parts Manual

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Model \_\_\_\_\_ Sideshifter

Catalog Number \_\_\_\_\_ 100E-SSS-B140 R2

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**cascade**®  
**corporation**

**For Technical Assistance call:** 800-227-2233, Fax: 888-329-8207

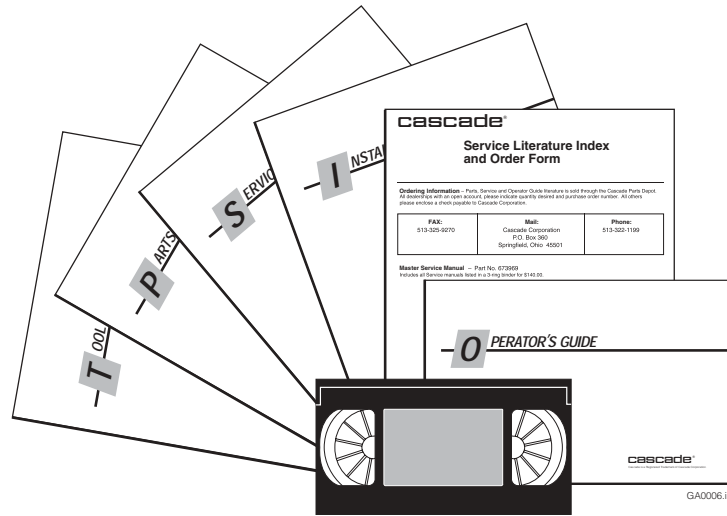
**To Order Parts call:** 888-227-2233, Fax: 888-329-0234

**OR**

**Write:** Cascade Corporation, P.O. Box 20187, Portland, OR 97220

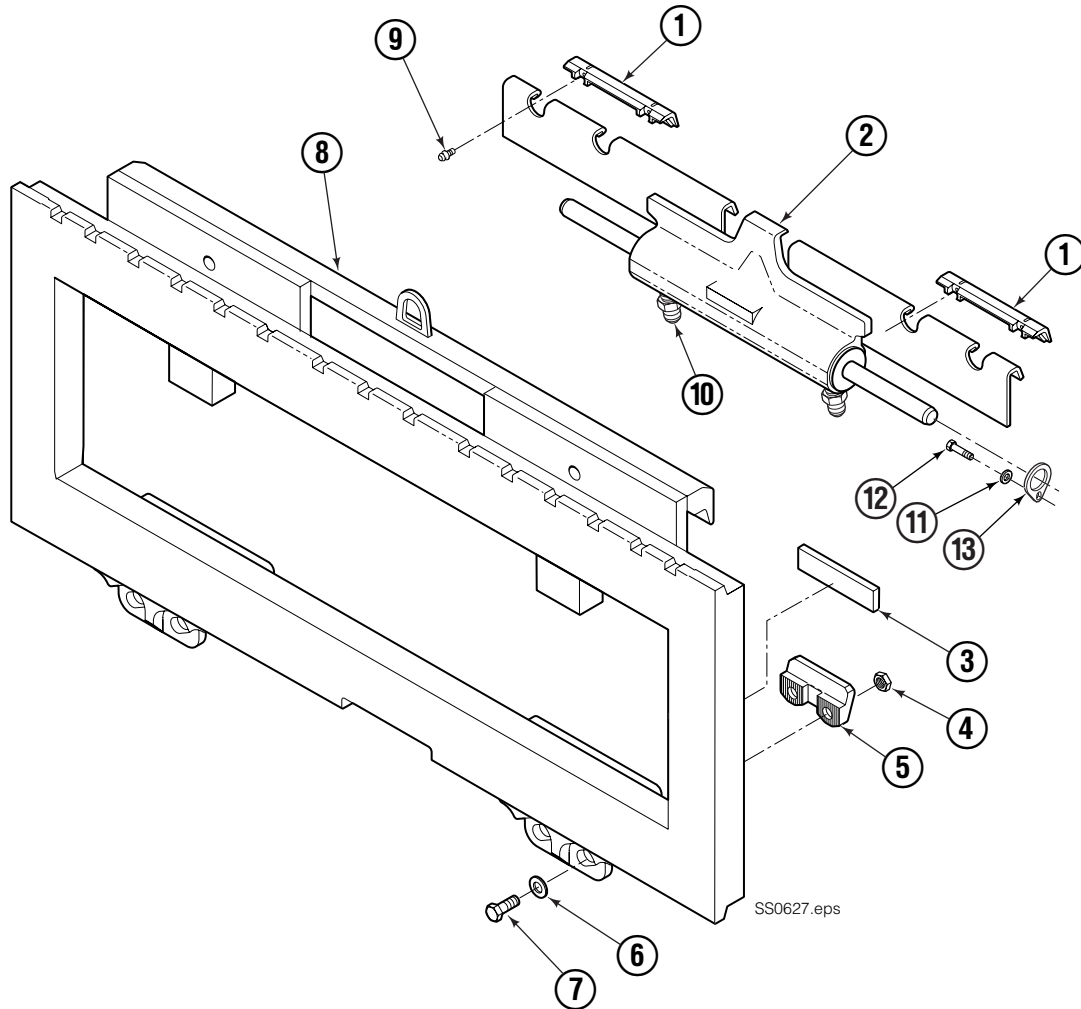
**Internet:** [www.cascorp.com](http://www.cascorp.com)

# Publications



100E Sideshifter	
PART NO.	DESCRIPTION
	Parts Manual
205849	Service Manual
218197	Operator Guide
218197	Installation Instruction
679929	Tool Catalog
673964	Literature Index Order Form

# Sideshifter Assembly



100E			
REF	QTY	PART NO.	DESCRIPTION
1	2	672018	Upper Bearing
2	1	584001	Cylinder ◆
3	2	208365	Lower Bearing
4	4	678990	▲ Nut, M16
5	2	204186	▲ Lower Hook
6	4	667225	▲ Washer, .625
7	4	752903	▲ Capscrew, M16 x 45
8	1	6055059	Frame ■
9	2	7403	Grease Fitting
10	2	604511	● Fitting, 6-6
11	2	202346	Washer, M6
12	2	763169	Capscrew, M6 x 20
13	2	208355	Retainer

◆ See Cylinder page for parts breakdown.

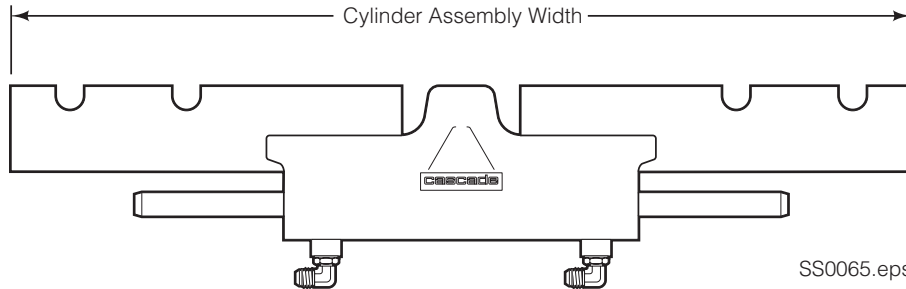
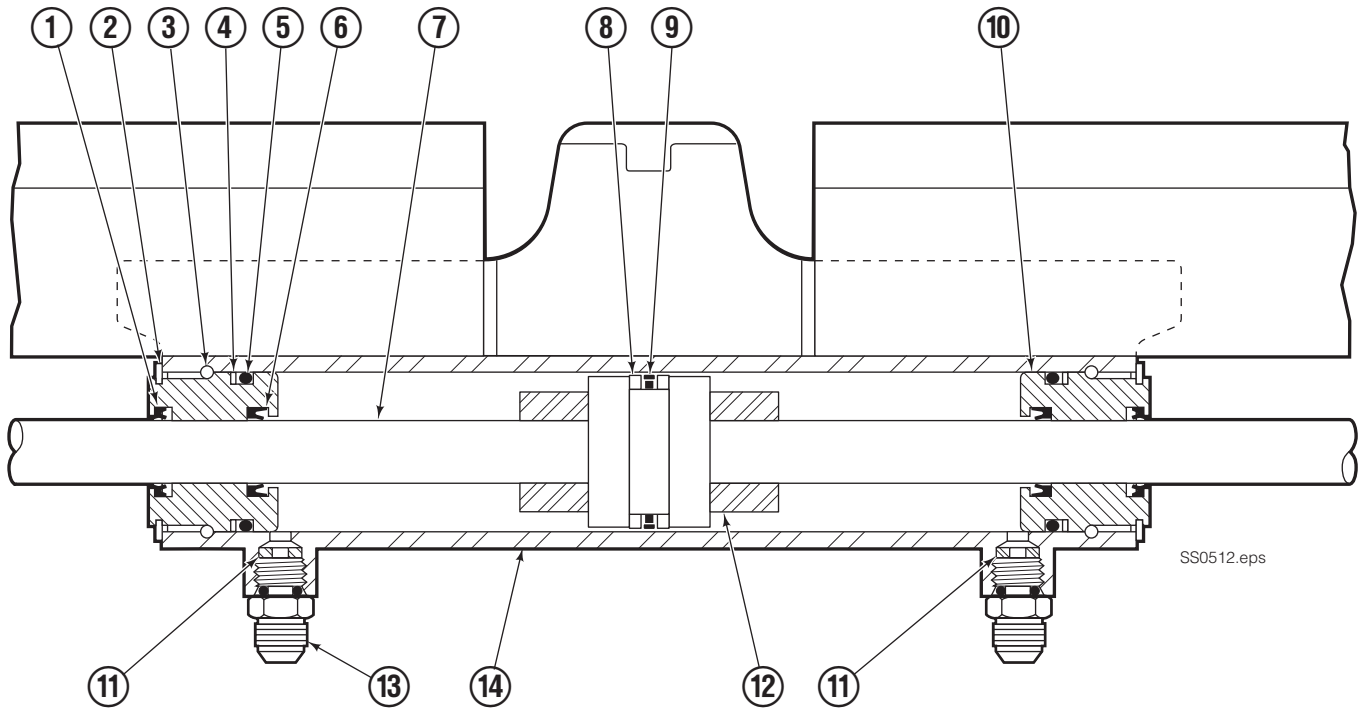
▲ Included in Lower Hook Group 204182.

● Included in Fitting Group 215525.

■ If the frame needs replacing the best value is to order the complete Sideshifter assembly.

Reference: Common Parts Group 208374, S-22582 – Type 1.

# Cylinder Assembly



100E							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		584001	Cylinder Assembly - 36" (915 mm)	8	2	564404	▲ Bearing Ring
1	2	564408	▲ Wiper Seal	9	1	564407	▲ Piston Seal
2	2	7210	Snap Ring	10	2	564402	Retainer
3	2	564403	Retaining Ring	11	2	564226	● Speed Control Washer
4	2	615131	▲ Back-Up Ring	12	2	—	Spacer
5	2	6033398	▲ O-Ring	13	2	604511	◆ Fitting, 6-6
6	2	564406	▲ Rod Seal	14	1	■	Cylinder Shell
7	1	564401	Rod			564409	Service Kit

▲ Included in Service Kit 564409.

■ Not servicable; order new Cylinder Assembly.  
Reference: S-4060.

● Included in Restrictor Group 205369.

◆ Included in Fitting Group 215525.



**Do you have questions you need answered right now?** Call your nearest Cascade Parts Department. Visit us online at [www.cascorp.com](http://www.cascorp.com)

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