



Parts Manual

Model F-Series Sideshifter

Catalog Number 55F-SSS-A068 R5

cascade®
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

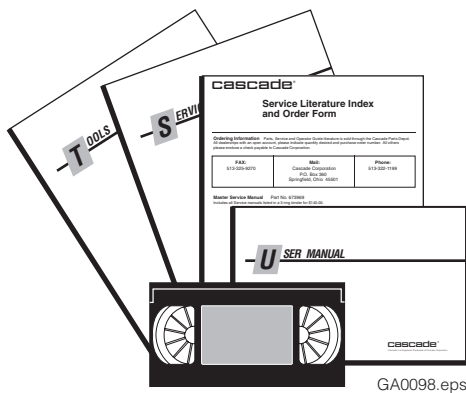
Internet: www.cascorp.com

Recommended Spare Parts

F-Series Sideshifter				
PART NUMBER	DESCRIPTION	UNITS SERVICED		
		1-5	6-19	20-50
	BASE UNIT and MOUNTING			
228782	Upper Bearing	8	16	32
6000719	Lower Bearing	6	12	24
■	Lower Hook	0	2	4
■	Capscrew	0	4	8
■	Nut	0	4	8
667225	Washer	0	4	8
	CYLINDER			
■	Cylinder Assembly	0	0	1
219868	Cylinder Service Kit	1	2	4

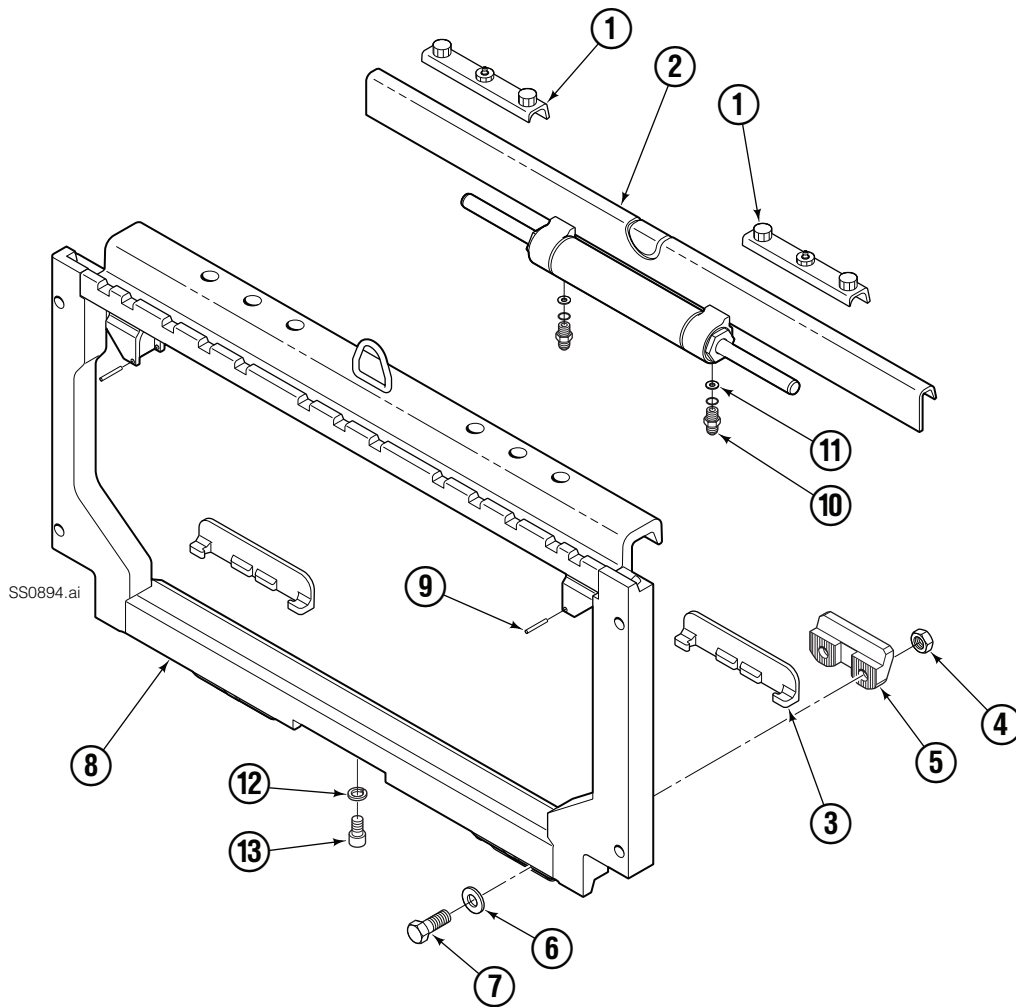
■ See specific parts page.

Publications



F-Series	
PART NO.	DESCRIPTION
219941	User Manual (Operator, Installation, Parts)
220526	Service Manual
679929	Tool Catalog
673964	Literature Index Order Form

Sideshift Assembly

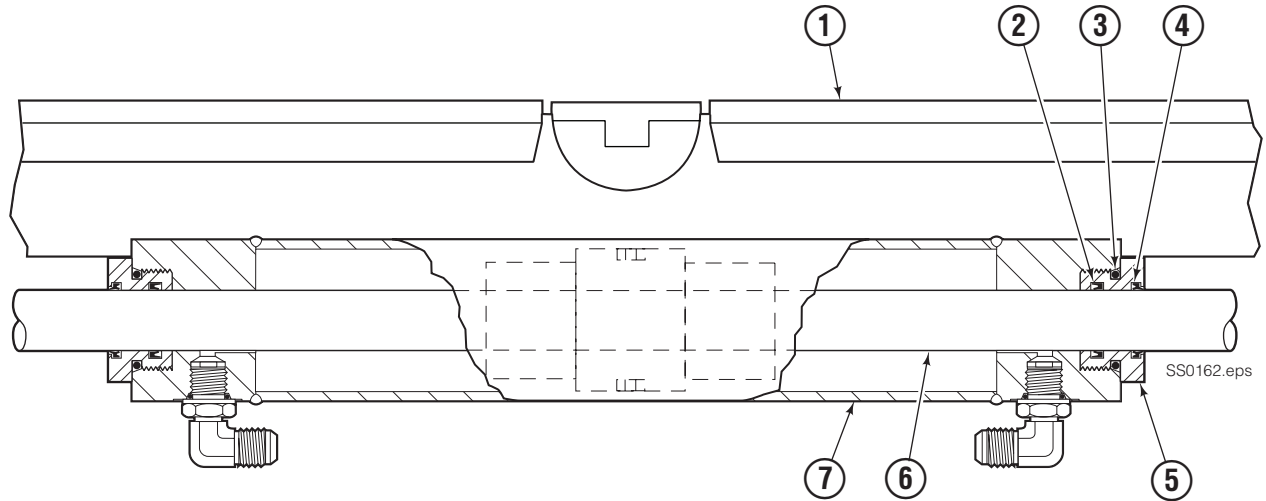


55F							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
1	2	228782	Upper Bearing	8	1	6026345	Frame ●
2	1	6025683	Cylinder ▲	9	2	7891	Roll Pin
3	2	6000719	Lower Bearing	10	2	627850	■ Fitting, 4-6
4	4	678990	◆ Nut, M16	11	2	209648	▼ Restrictor Washer
5	2	204186	◆ Lower Hook	12	1	678991	Lockwasher, M12 □
6	4	667225	◆ Washer	13	1	768825	Capscrew, M12 x 20 □
7	4	752903	◆ Capscrew, M16 x 45				

- ▲ See Cylinder page for parts breakdown.
- ◆ Included in Lower Hook Group 204182.
- If the Frame needs replacing your best value is to order the complete Sideshift assembly.

- Included in Fitting Group 223387.
 - ▼ Included in Restrictor Group 209647.
 - Included in Center Capscrew Group 6018265.
- Reference: Common Parts 219614r5, S-21334.

Cylinder Assembly



55F			
REF	QTY	PART NO.	DESCRIPTION
1	1	6025683	Cylinder Assembly
2	2	562132	● Rod Seal
3	2	415866	● O-Ring, 70 Duro
4	2	562131	● Rod Wiper Seal
5	2	218324	Retainer/Seal Carrier
6	-	■	Rod/Piston Assembly
7	-	■	Cylinder Shell
		219868	Rod Seal Service Kit

● Included in Service Kit 219868.
 ■ Not serviceable - order new Cylinder Assembly.
 Reference: S-21006.

Do you have questions you need answered right now? Call your nearest Cascade Parts Department. Visit us online at www.cascorp.com

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