



# Parts Manual

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Model \_\_\_\_\_ Sideshifter \_\_\_\_\_

Catalog Number \_\_\_\_\_ 100F-SSS-B061 R1 \_\_\_\_\_

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**cascade**®  
**corporation**

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**To Order Parts call:** 888-227-2233, Fax: 888-329-0234

**OR**

**Write:** Cascade Corporation, P.O. Box 20187, Portland, OR 97220

**Internet:** [www.cascorp.com](http://www.cascorp.com)

# Recommended Spare Parts List

F-Series Sideshifter				
PART NUMBER	DESCRIPTION	ATTACHMENTS SERVICED		
		1-5	6-19	20-50
■ ■	<b>BASE UNIT</b>			
	Upper Bearing	8	16	32
	Lower Bearing	6	12	24
■ ■ ■ ■	<b>MOUNTING - BOLT ON</b>			
	Lower Hook	0	2	4
	Capscrew	0	4	8
	Nut	0	4	8
	Washer	0	4	8
■ ■ ■ ■	<b>MOUNTING - QUICK DISCONNECT</b>			
	Lower Hook	0	2	4
	Guide	0	2	4
	Pin	0	2	4
	Capscrew	0	4	8
■ 219868	<b>CYLINDER</b>			
	Cylinder	0	0	1
	Cylinder Service Kit	1	2	4

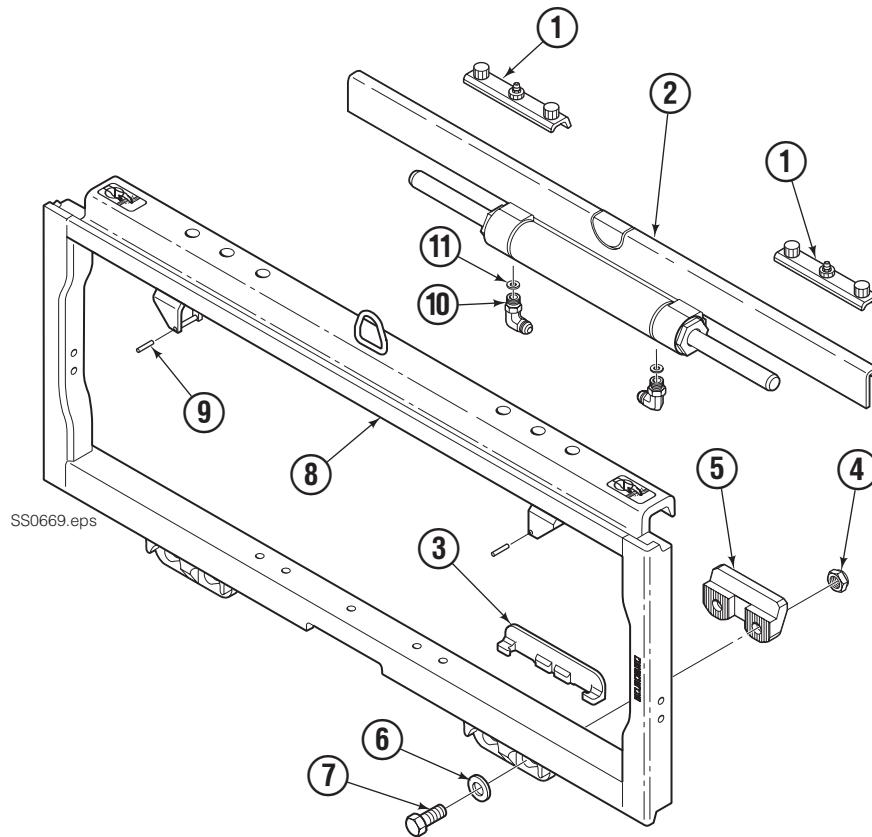
■ See specific page for part number.

## Publications



F-Series	
PART NO.	DESCRIPTION
219941	User Manual (Operator, Installation, Parts)
220526	Service Manual
679929	Tool Catalog
673964	Literature Index Order Form

# Sideshift Assembly



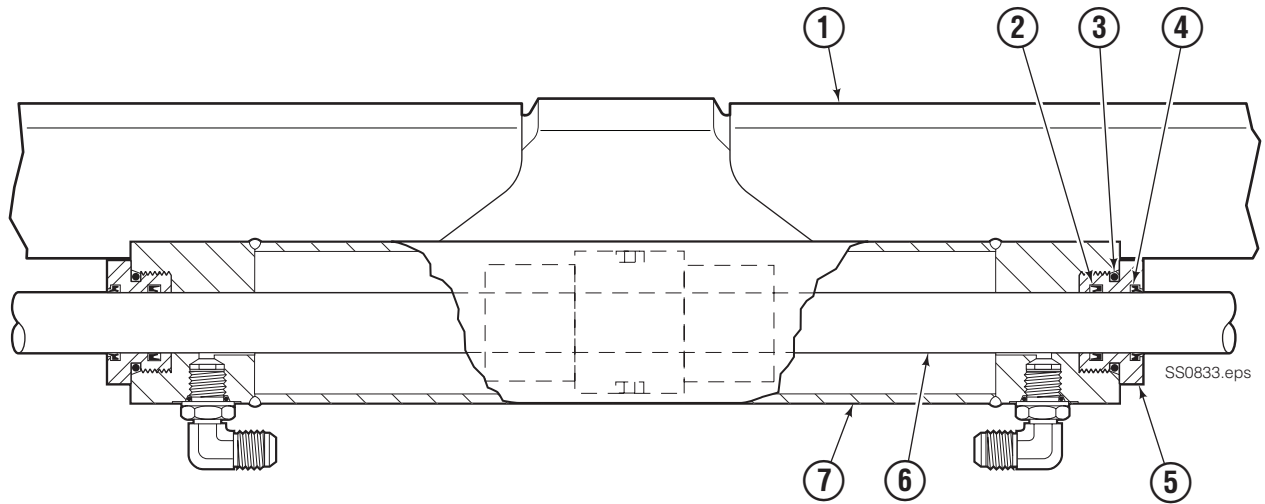
## 100F

REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
1	2	6051249	Upper Bearing	7	4	752903	◆ Capscrew, M16 x 45
2	1	6080405	Cylinder ▲	8	1	6081191	● Frame
3	2	6057162	Lower Bearing	9	2	7916	Roll Pin
4	4	678990	◆ Nut, M16	10	2	601676	■ Fitting, 6-6
5	2	204186	◆ Lower Hook	11	2	221733	▼ Restrictor Washer
6	4	667225	◆ Washer				

- ▲ See Cylinder page for parts breakdown.
- ◆ Included in Lower Hook Group 204182.
- If the Frame needs replacing your best value is to order the complete Sideshift assembly.

- Included in Fitting Group 204179.
  - ▼ Included in Restrictor Group 221732.
- Reference: Common Parts 6058034, S-22966 – Type 1.

# Cylinder Assembly



100F			
REF	QTY	PART NO.	DESCRIPTION
1	1	6080405	Cylinder Assembly
2	2	564406	● Rod Seal
3	2	609241	O-Ring
4	2	564408	● Rod Wiper Seal
5	2	6056530	Retainer
6	-	■	Rod/Piston Assembly
7	-	■	Cylinder Shell
		6091229	Rod Seal Service Kit

● Included in Service Kit 6091229.

■ Not serviceable - order new Cylinder Assembly.

Reference: S-22654.



**Do you have questions you need answered right now?** Call your nearest Cascade Parts Department. Visit us online at [www.cascorp.com](http://www.cascorp.com)

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