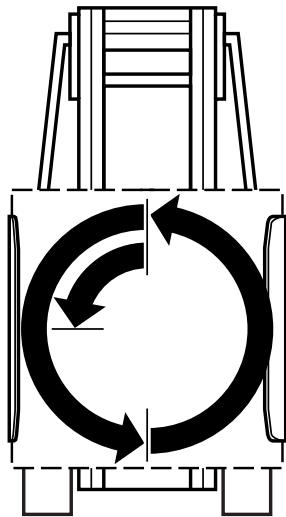


Rotation Stop Operation

When rotating, the attachment travel should stop at the vertical and bilge handling positions. Wait 3 seconds to rotate after stopping **OR** press the rotate override button to continue rotating.



AC0231.iii

Rotation stops at both vertical positions and at the bilge position.

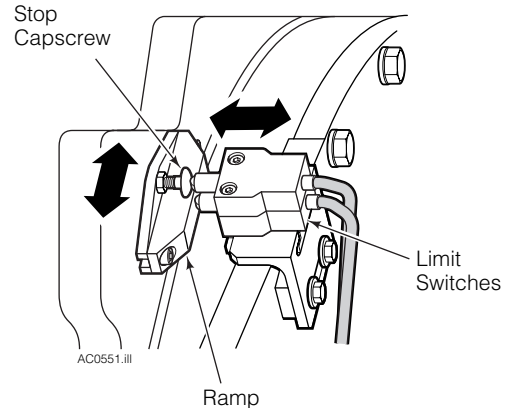
Pressing the override switch allows continuous rotation.

Wait 3 seconds or press override button to continue rotating.

Rotation Stop Adjustment

If rotation **does not stop** at the vertical or bilge positions:

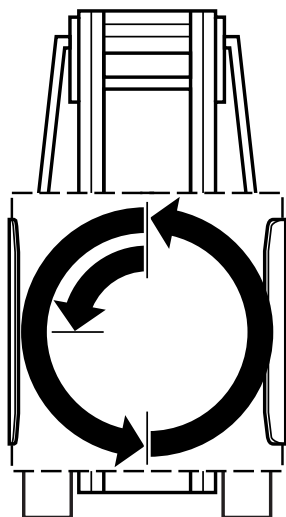
- A** Inspect the wiring installation. Look for loose connections or pinched cables.
- B** The limit switch end rollers are not fully engaging the deceleration ramp and stop capscrew at the vertical or bilge position. Adjust the limit switch actuators to engage the ramp and stop capscrew. The ramp and stop capscrew can also be adjusted for precision of the stop position. The stop capscrew height is also adjustable.



To continue rotation, wait 3 seconds after stopping or the rotate override button must be pressed to continue rotation. To rotate without stopping, press the override button.

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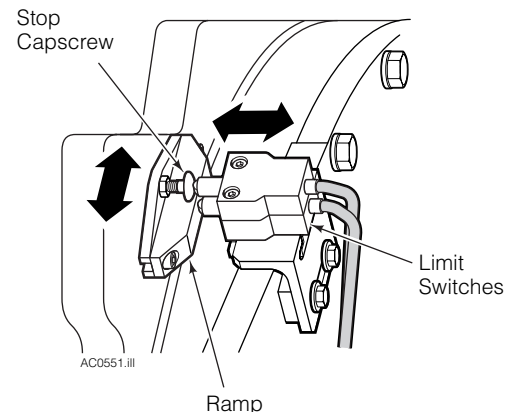
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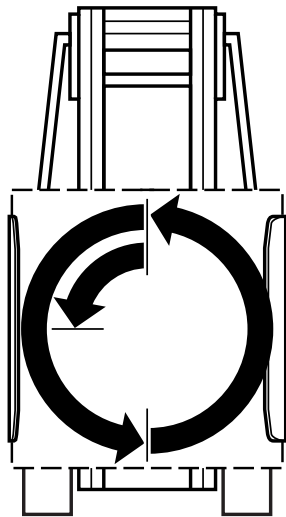
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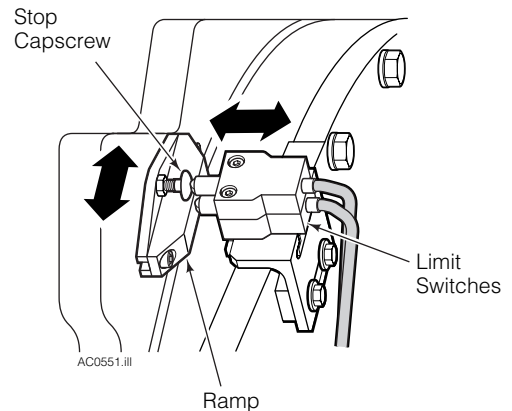
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If rotation **does not stop** at the vertical or bilge positions:

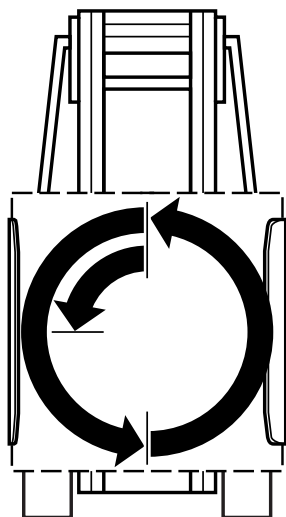
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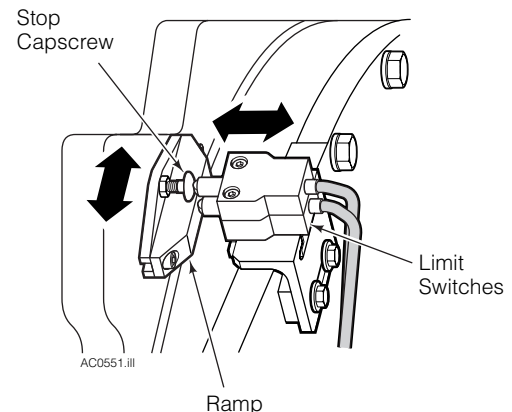
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