



# Parts Manual

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Model \_\_\_\_\_ **Fork Positioner**

Serial Number \_\_\_\_\_ **55C-HB-001**

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**cascade**®

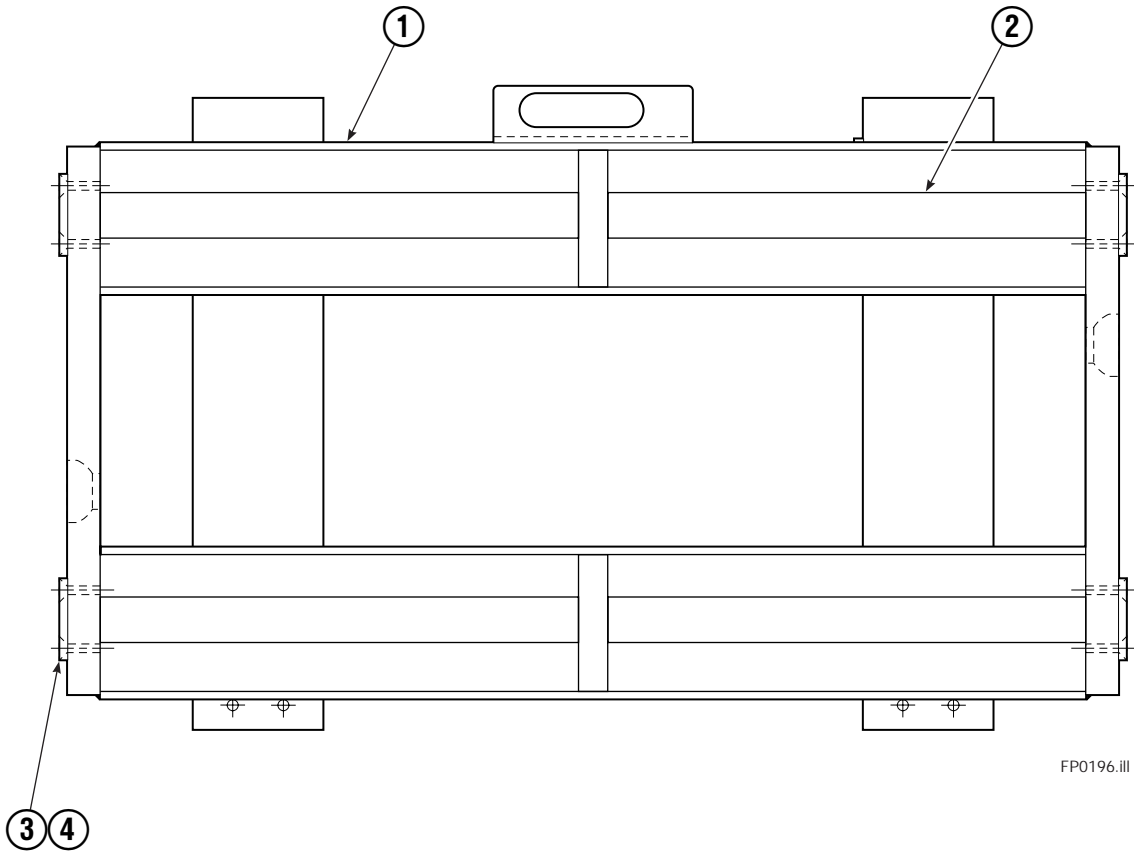
For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

# Frame Group

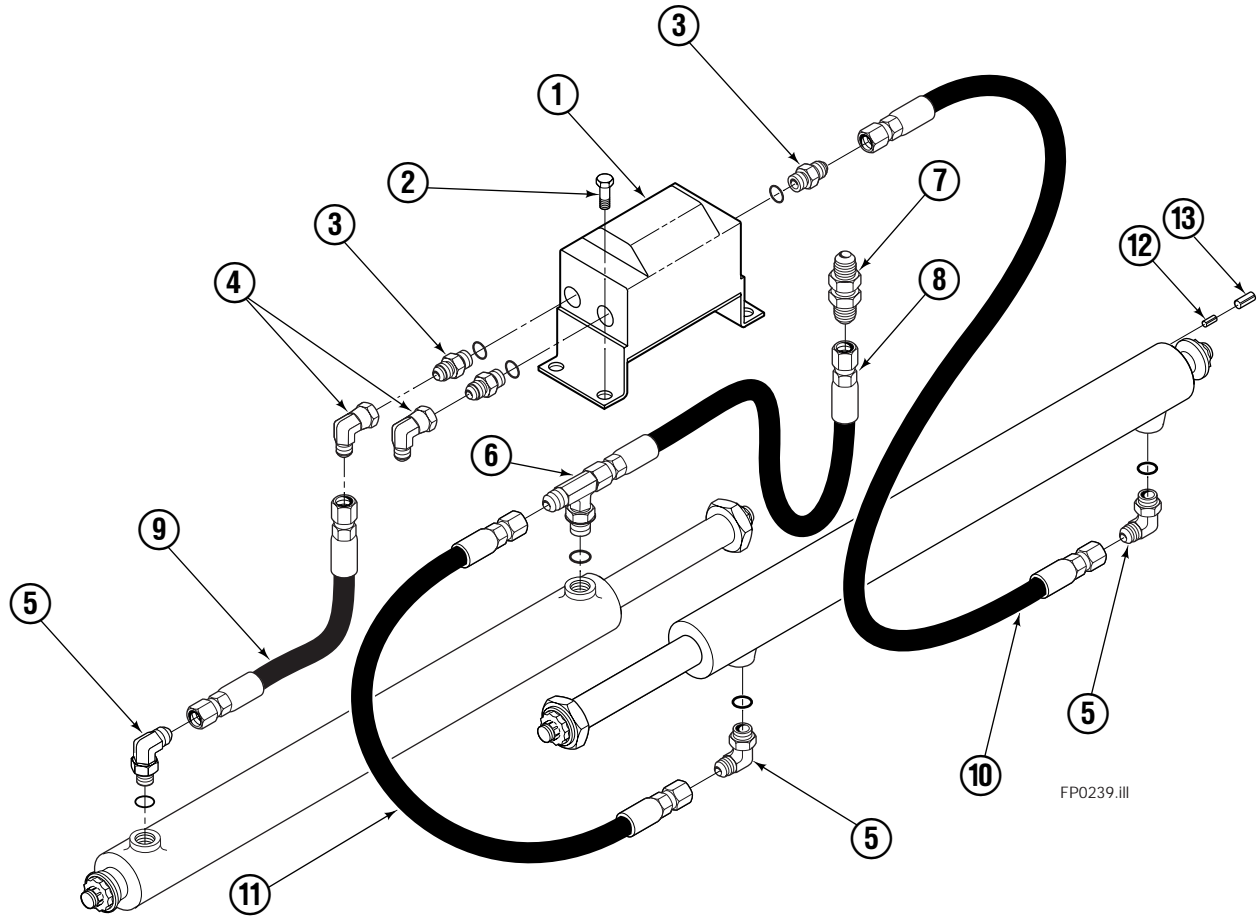


FP0196.ill

REF	QTY	PART NO.	DESCRIPTION
		393370	Frame Group, 54 in. (Items 1 & 2)
		214507	Retainer Group (Items 3 & 4)
1	1	394208	Frame
2	2	394224	Shaft
3	4	826150	End Cover Plate
4	8	4751	Capscrew

Valve Group 394229  
Cylinder 394226

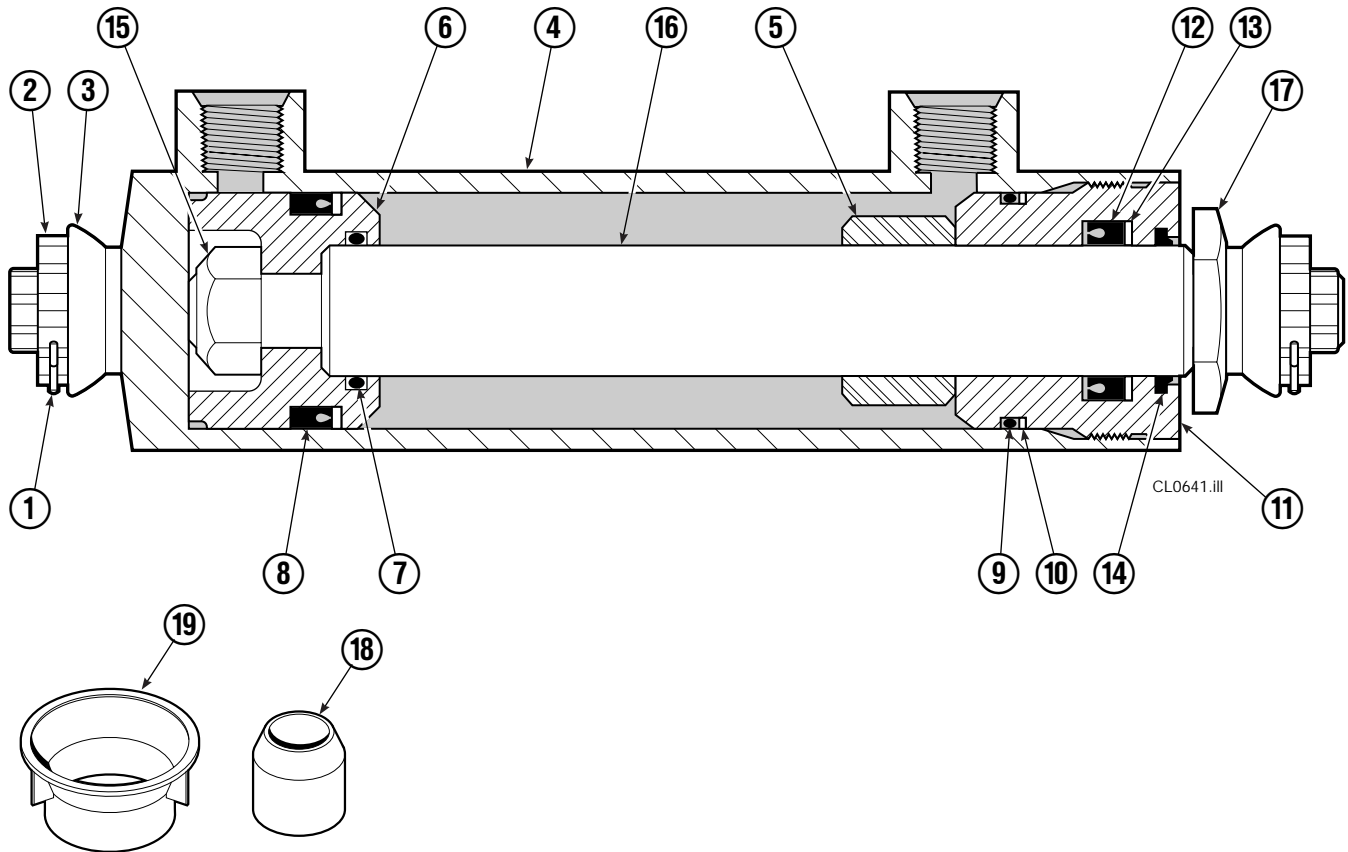
# Hydraulic Valve Group



FP0239.III

55C			
REF	QTY	PART NO.	DESCRIPTION
		394229	Hydraulic Valve Group
1	1	383524	Flow Divider
2	4	3599	Capscrew
3	3	2308	Fitting
4	2	2680	Fitting, 6-6
5	3	601676	Fitting - 90, 6-6
6	1	611311	Fitting - Tee, 6-6
7	1	2375	Fitting, 6-6
8	1	372708	Hose, 11"
9	1	202115	Hose, 30"
10	1	209522	Hose, 37"
11	1	382784	Hose
12	2	7861	Roll Pin
13	2	7962	Roll Pin

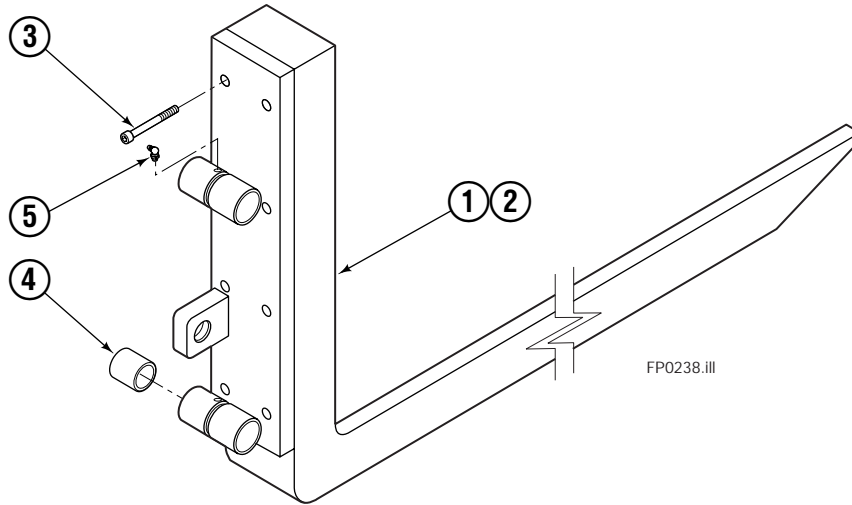
# Cylinder



55C			
REF	QTY	PART NO.	DESCRIPTION
		394226	Cylinder Assembly
1	2	■ 6510	Cotter Pin
2	2	■ 667624	Nut Retainer
3	2	■ 667625	Nut
4	1	394227	Shell
5		-----	Spacer
6	1	558200	Piston
7	1	X 2716	O-Ring
8	1	X 662452	Seal
9	1	X 2785	O-Ring
10	1	X 615128	Back-Up Ring
11	1	563906	Retainer
12	1	X 662448	Seal
13	1	X 638243	Nylon Ring
14	1	X 636853	Wiper
15	1	667623	Nut
16	1	394228	Rod
17	1	667626	Washer
18	1	X 671051	Seal Loader, Retainer
19	1	X 671047	Seal Loader, Piston
		668021	Service Kit

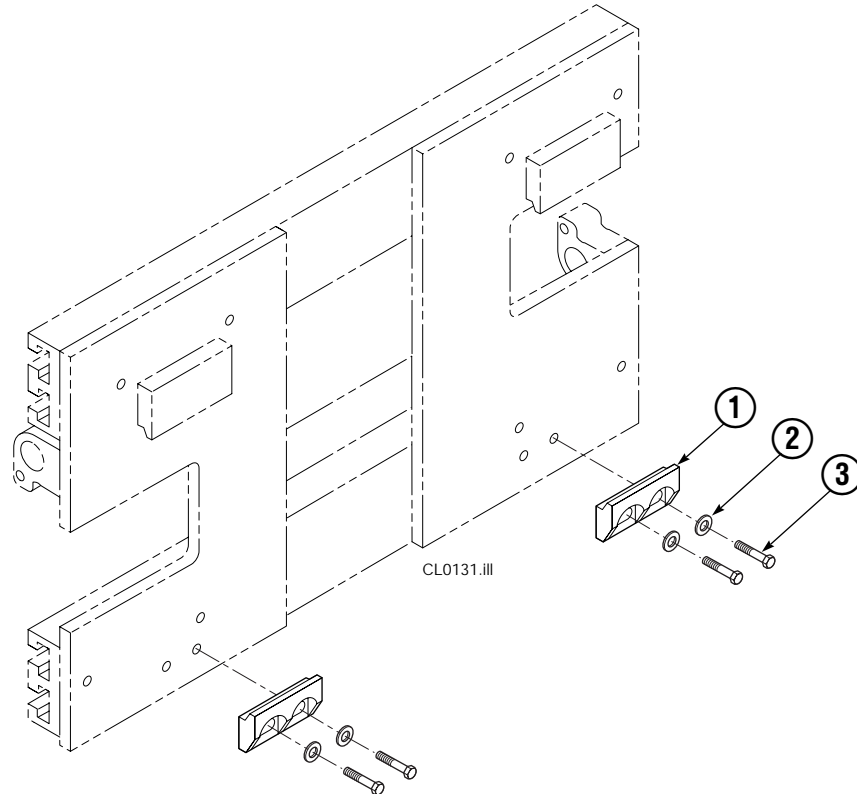
X Included in Service Kit 668021.  
 ■ Included in Nut Service Kit 668926.  
 Ref: S-4331.

# Fork Group



REF	QTY	PART NO.	DESCRIPTION
		393371	Fork Group
1	1	394217	Fork, L.H.
2	1	394218	Fork, R.H.
3	16	607109	Capscrew
4	8	394214	Bushing
5	4	7412	Grease Fitting

# Bolt-On Mounting Group



Class II			
REF	QTY	PART NO.	DESCRIPTION
		678934	Lower Hook Group
1	2	675968	Lower Hook
2	4	667225	Washer, 5/8 in. ID
3	4	667369	Capscrew, 5/8 NC x 1.25 GR 5

Reference: S-3197.

**Do you have questions you need answered right now?** Call your nearest Cascade Parts Department.

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