



Parts Manual

Model F-Series Sideshifter

Catalog Number 55F-SSS-A081 R4

cascade®
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

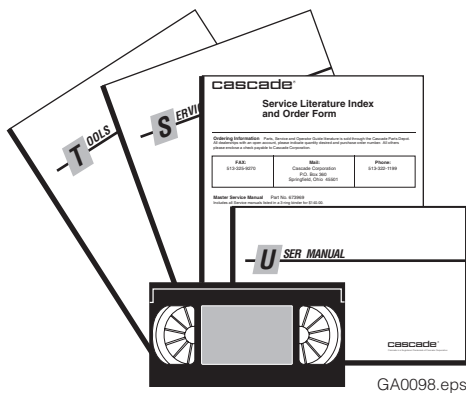
Internet: www.cascorp.com

Recommended Spare Parts

F-Series Sideshifter				
PART NUMBER	DESCRIPTION	UNITS SERVICED		
		1-5	6-19	20-50
	BASE UNIT and MOUNTING			
228782	Upper Bearing	8	16	32
6000719	Lower Bearing	6	12	24
■	Lower Hook	0	2	4
■	Capscrew	0	4	8
■	Nut	0	4	8
667225	Washer	0	4	8
	CYLINDER			
■	Cylinder Assembly	0	0	1
219868	Cylinder Service Kit	1	2	4

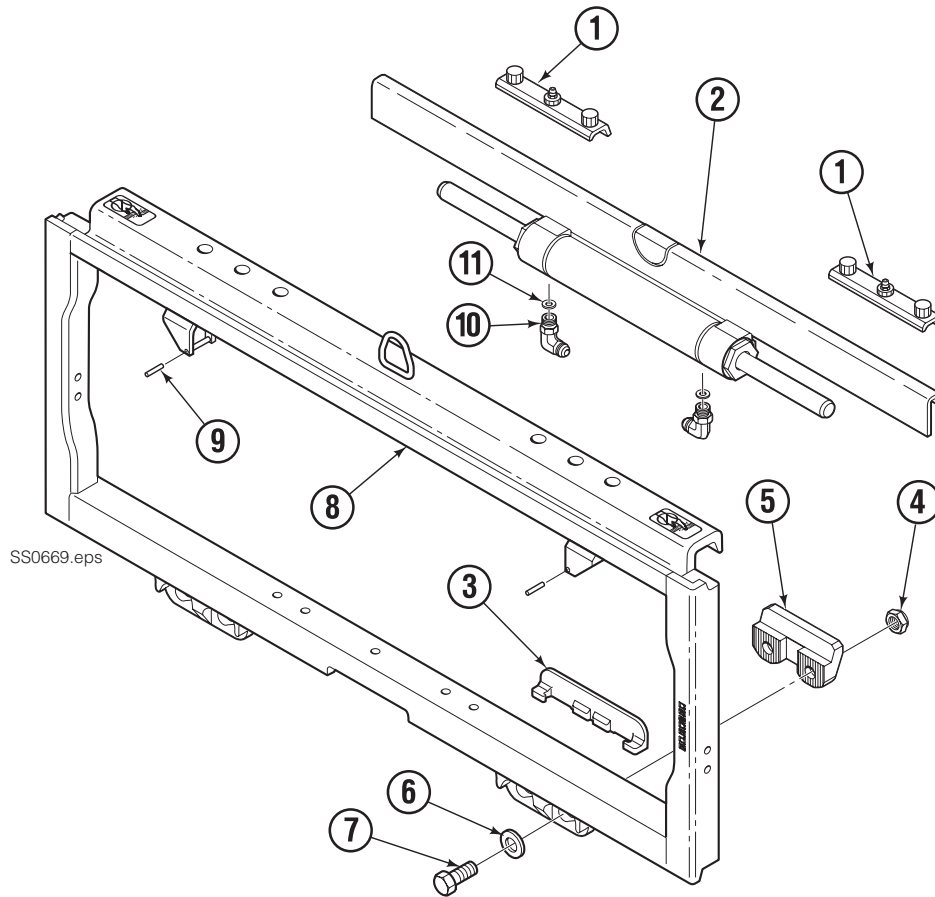
■ See specific parts page.

Publications



F-Series	
PART NO.	DESCRIPTION
219941	User Manual (Operator, Installation, Parts)
220526	Service Manual
679929	Tool Catalog
673964	Literature Index Order Form

Sideshift Assembly

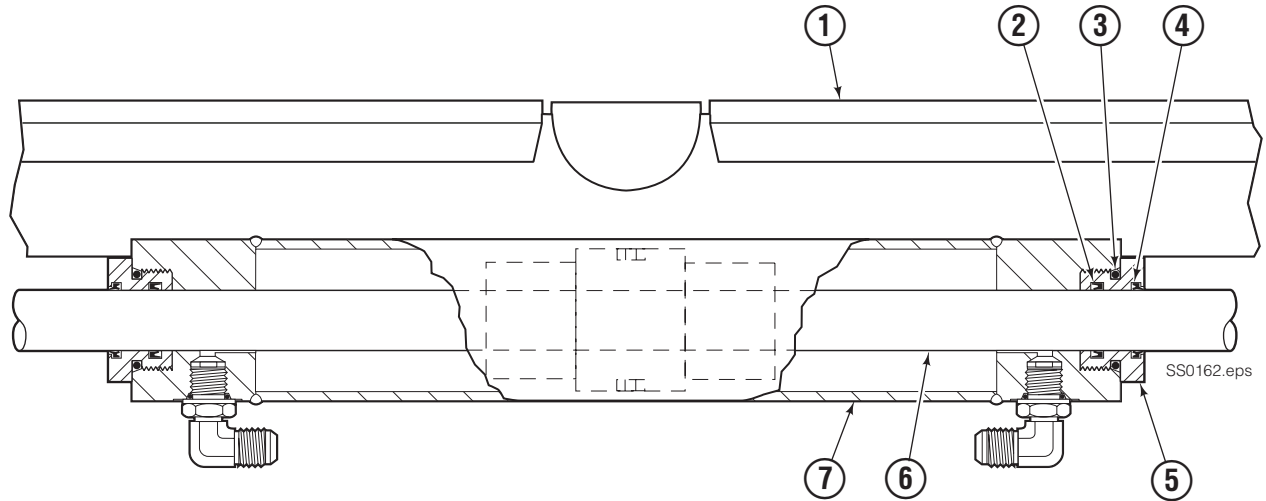


55F							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
1	2	228782	Upper Bearing	7	4	639121	◆ Capscrew. 5/8 x 1.50 (or)
2	1	6025685	Cylinder ▲		4	752903	◆ Capscrew, M16 x 45
3	2	6000719	Lower Bearing	8	1	6026223	Frame ●
4	4	553857	◆ Nut, 5/8 (or)	9	2	7890	Roll Pin
	4	678990	◆ Nut, M16	10	2	601676	■ Fitting, 6-6
5	2	204186	◆ Lower Hook	11	2	221733	▼ Restrictor Washer
6	4	667225	◆ Washer				

▲ See Cylinder page for parts breakdown.
 ◆ Included in Lower Hook Group 204182.
 Reference: Common Parts Group 219614,
 S-22752 - Type 1.

● If the Frame needs replacing, your best value is to order
 the complete Sideshift Assembly.
 ■ Included in Fitting Group 204179.
 ▼ Included in Restrictor Group 221732.

Cylinder Assembly



55F			
REF	QTY	PART NO.	DESCRIPTION
1	1	6025685	Cylinder Assembly
2	2	562132	● Rod Seal
3	2	415866	● O-Ring, 70 Duro
4	2	562131	● Rod Wiper Seal
5	2	218324	Retainer/Seal Carrier
6	-	■	Rod/Piston Assembly
7	-	■	Cylinder Shell
		219868	Rod Seal Service Kit

● Included in Service Kit 219868.
 ■ Not serviceable - order new Cylinder Assembly.
 Reference: S-21006.

Do you have questions you need answered right now? Call your nearest Cascade Parts Department. Visit us online at www.cascorp.com

**Cascade Corporation
U.S. Headquarters**
2201 NE 201st
Fairview, OR 97024-9718
Tel: 800-CASCADE (227-2233)
FAX: 888-329-8207

Cascade Canada Inc.
5570 Timberlea Blvd.
Mississauga, Ontario
Canada L4W-4M6
Tel: 905-629-7777
FAX: 905-629-7785

Cascade GmbH
Niederwippekühl 1
58579 Schalksmühle
Germany
Tel: 02355-50900
FAX: 02355-509020

Cascade Finland
A. Petreliuksenkatu 3
01370 Vantaa
Finland
Tel: 09-8361925
FAX: 09-8361935

**Cascade N.V.
Benelux Sales and Service**
Damsluisweg 56
PO Box 3009
1300 El Almere
The Netherlands
Tel: 036-5492950
FAX: 036-5492974

Cascade Kenhar Ltd.
3 Kelbrook Road
Parkhouse Ind. Estate
Openshaw,
Manchester M11 2DD
England
Tel: 0800-243015
FAX: 0161-4384055

**Sales Scotland
Macade Systems Ltd.**
18 Melford Road
Righead Ind. Estate
Bellshill ML4 3LR
Scotland
Tel: 01698-845777
FAX: 01698-845888

Cascade (Africa) Pty. Ltd.
PO Box 625, Isando 1600
60A Steel Road
Sparton, Kempton Park
South Africa
Tel: 27-11-975-9240
FAX: 27-11-394-1147

Cascade Scandinavia AB
Hammarvägen 10
PO Box 124
S-56723 Vaggeryd
Sweden
Tel: 039-336950
FAX: 039-336959

**Cascade France
S.A.R.L. MHP**
1D Rue De Charaintru BP 18,
91360 Epinay-Sur-Orge
France
Tel: 01-6454-7500
FAX: 01-6454-7501

Cascade Hispania S.A.
Carrer 5, Sector C
Zona Franca Duanera
Poligono de la Zona Franca
08040 Barcelona, Spain
Tel: 93-264-07-30
FAX: 93-264-07-31

Cascade Italia S.R.L.
Via Dell'Artigianato 1
37050 Vago di Lavagno (VR)
Italy
Tel: 39-045-8989111
FAX: 39-045-8989160

Movimenta Lda.
Parque Industrial
Vale do Alecrim, Lote 108
2950-403 Palmela
Portugal
Tel: 351-212387340
FAX: 351-212387349

**Sales Switzerland
Fahrzeugbedarf**
8810, Horgen
Switzerland
Tel: 01-7279797
FAX: 01-7279798

Sales Poland
Targowa 35/61
03-728 Warszawa
Tel: 022-619 00 49
FAX: 022-619 00 49
Mobile Tel: 0501-27 29 55

Sales Russia
EMCG Material Handling
Equipment
Moscow
Tel: 095-795-2400
FAX: 095-795-2475
Email: emcg@emcg.ru

Cascade Japan Ltd.
2-23, 2-Chome,
Kukuchi Nishimachi
Amagasaki, Hyogo
Japan, 661-0978
Tel: 81-726-53-3490
FAX: 81-726-53-3497

Cascade Korea
121B 9L Namdong Ind.
Complex, 691-8 Gojan-Dong
Namdong-Ku
Inchon, 405-310 Korea
Tel: 82-32-821-2051
FAX: 82-32-821-2055

Cascade Australia
1445 Ipswich Road
Rocklea, QLD 4107
Australia
Tel: 1-800-227-223
FAX: 617-3373-7333

Cascade New Zealand
15 Ra Ora Drive
East Tamaki, Auckland
New Zealand
Tel: 64-9-273-9136
FAX: 64-9-273-9137

Cascade-Xiamen
No. 668 Yangguang Rd.
Xinyang Industrial Zone
Haicang, Xiamen City
Fujian Province
P.R. China 361026
Tel: 86-592-651-2500
FAX: 86-592-651-2571

**Sunstream Industries
Pte Ltd.**
No. 3 Tuas Link 1
2263
Singapore
Tel: 65-6863-3488
FAX: 65-6863-1368

**Cascade do Brasil
LTDA**
Rua João Guerra, 134
Macuco, Santos - SP
Brasil 11015-130
Tel: 55-13-2105-8800
Fax: 55-13-2105-8899

