

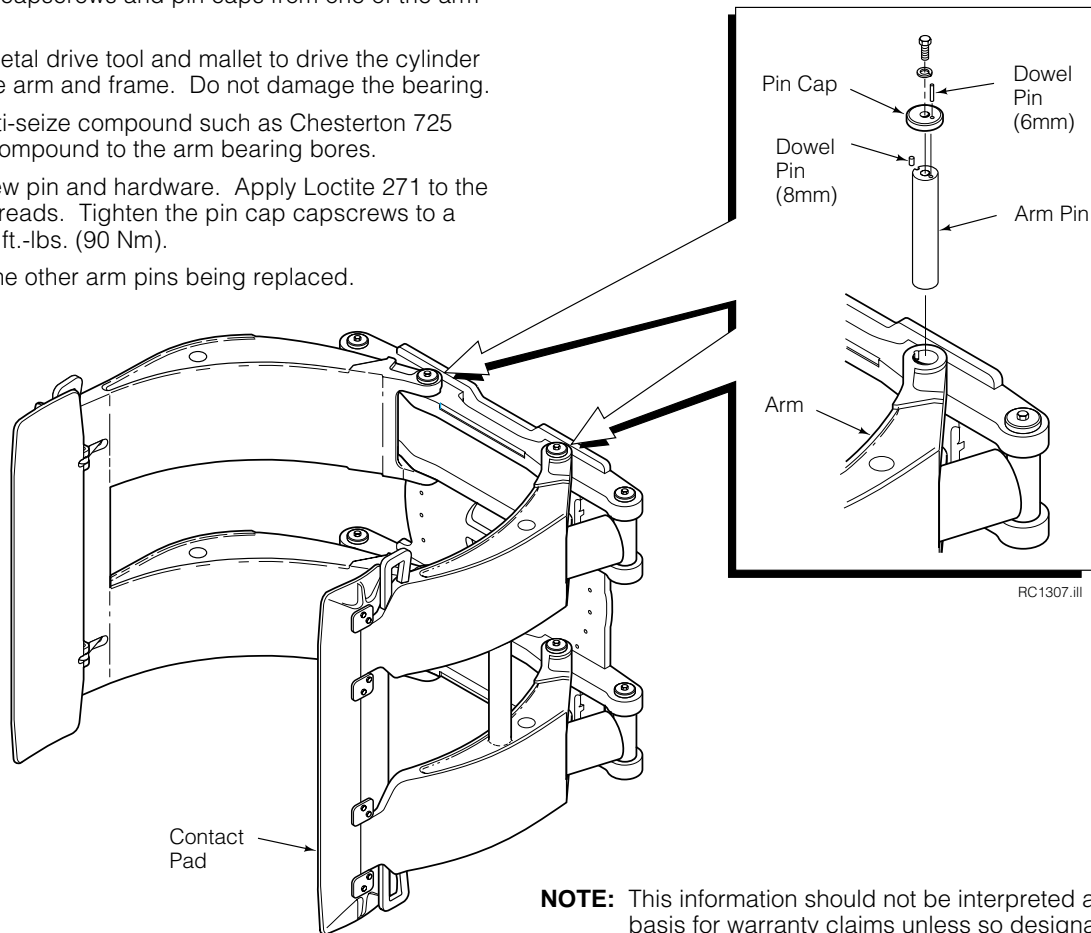
Technical Bulletin

60G Paper Roll Clamp Arm and Cylinder Head End Pivot Pin Service Kits

If 60G Roll Clamp frame or cylinder pins are seizing, the problem can be corrected by upgrading the arm and cylinder head end pivot pin assemblies to the latest design. Also, if the pin cap is being replaced, it is recommended that the pin assembly be upgraded. This bulletin describes the installation of pivot pin service kit (6025243) for the arm and cylinder head end pin service kit (6025244). A service kit includes one pin and related hardware.

Arm Pivot Pin Kit 6025243

- 1 Lower the attachment so the contact pads are just touching the ground.
- 2 Remove the capscrews and pin caps from one of the arm pivot pins.
- 3 Use a soft metal drive tool and mallet to drive the cylinder pin out of the arm and frame. Do not damage the bearing.
- 4 Apply an anti-seize compound such as Chesterton 725 Anti-Seize Compound to the arm bearing bores.
- 5 Install the new pin and hardware. Apply Loctite 271 to the capscrew threads. Tighten the pin cap capscrews to a torque of 66 ft.-lbs. (90 Nm).
- 6 Repeat for the other arm pins being replaced.



NOTE: This information should not be interpreted as the basis for warranty claims unless so designated.

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Cylinder Head End Pivot Pin Kit 6025244

- 1 Remove the capscrews and pin caps from one of the cylinder head end pins.
- 2 Use a soft metal drive tool and mallet to drive the cylinder head pin out of the cylinder and frame. Do not damage the bearing.
- 3 Apply an anti-seize compound such as Chesterton 725 Anti-Seize Compound to the cylinder head end bore.
- 4 Install the new pin and components. Apply Loctite 271 to the capscrew threads. Tighten the pin cap capscrew to a torque of 66 ft.-lbs. (90 Nm).
- 5 Repeat for the other cylinder head pins being replaced.

