



Technical Bulletin

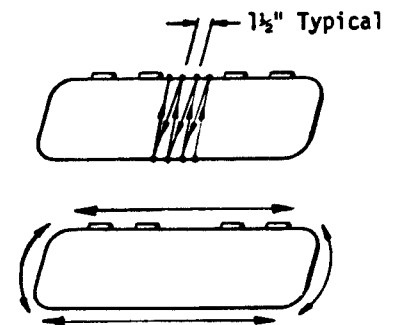
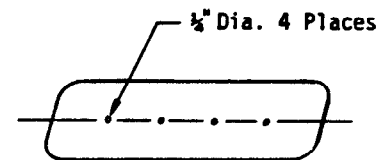
Number 115

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Replacement Algrip Surface for Paper Roll Clamp Contact Pads
Models: All Paper Roll Clamps

Problem: After extended use, the Algrip surface on the contact pad becomes worn smooth.

- Solution:**
1. Remove the old Algrip surface by grinding away the weld bead around its edge and the plug welds down the center of the pad.
 2. Drill four (4) equally spaced $\frac{1}{4}$ " holes down the center line of the new surface.
 3. Position and clamp the new surface to the contact plate.
 4. Tack weld the holes using E7018 low hydrogen rod.
 5. Tack weld entire edge of surface at $1\frac{1}{2}$ " intervals.
 6. Weld around the edge of surface with $\frac{1}{8}$ " fillet.
 7. Grind all edges smooth.



Note: This information should not be interpreted as the basis for warranty claims unless so designated.

See reverse side for basic attachment model numbers, contact plate assembly numbers and the surface numbers.

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For Technical Assistance . . .

Call/ 1-800-CASCADE or 503-669-6300

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

To Order Parts . . .

Call: 513-322-1199

OR

Write: Cascade Corporation, P.O. Box 360, Springfield, OH 45505