

Technical Bulletin

PRODUCT: CASCADE PAPER ROLL CLAMPS AND ROTATORS

MODELS: C6R, R6R, C6P, C7P, 70C, 70D, 70E

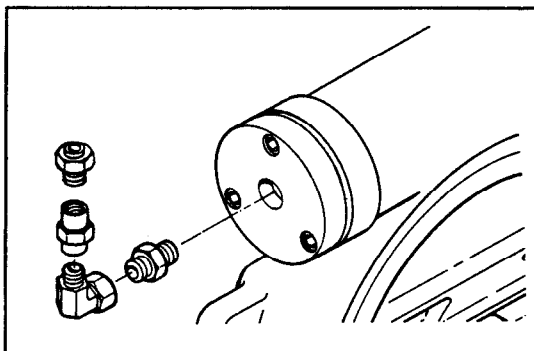
PROBLEM: Bearings Part No. C-13663 can be damaged by inadequate lubrication, reducing service life.

- SOLUTION:**
1. Install new ball thrust bearings Part No. C-668149 included in service kit Part No. C-668183.
 2. Relocate relief valve fitting as shown.
 3. Fill worm drive case with 44 fl. oz. Keystone WG-1 lube, Cascade Part No. C-656300.

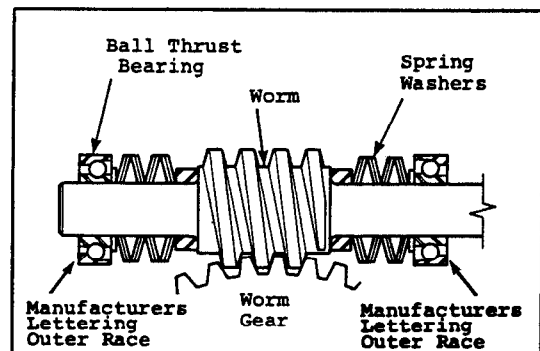
Cascade kit Part No. 668183 includes all hardware needed to complete modification.

The kit can be ordered by contacting: Cascade Corporation
Parts Depot
PO Box 360
Springfield, Ohio 45505
Telephone: (513) 322-1199
Telex: 205413

Caution: Bearings are ball thrust and must be installed as shown.



Relief Relocation



Worm Bearing Orientation

cascade[®]

For Technical Assistance . . .

Call: 1-800-CASCADE or 503-669-6300

OR

Write: Cascade Corporation, PO Box 20187, Portland, OR 97220

To Order Parts . . .

Call: 513-322-1199 FAX: 513-325-9270

OR

Write: Cascade Corporation, 2501 Sheridan Ave., Springfield, OH 45505