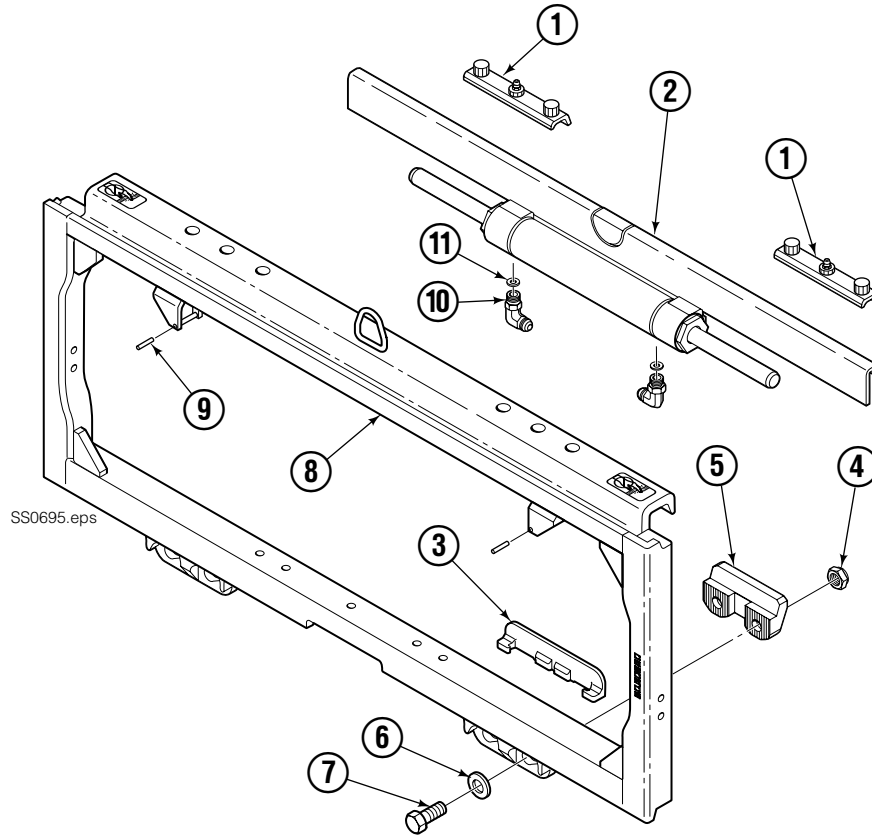


Sideshift Assembly

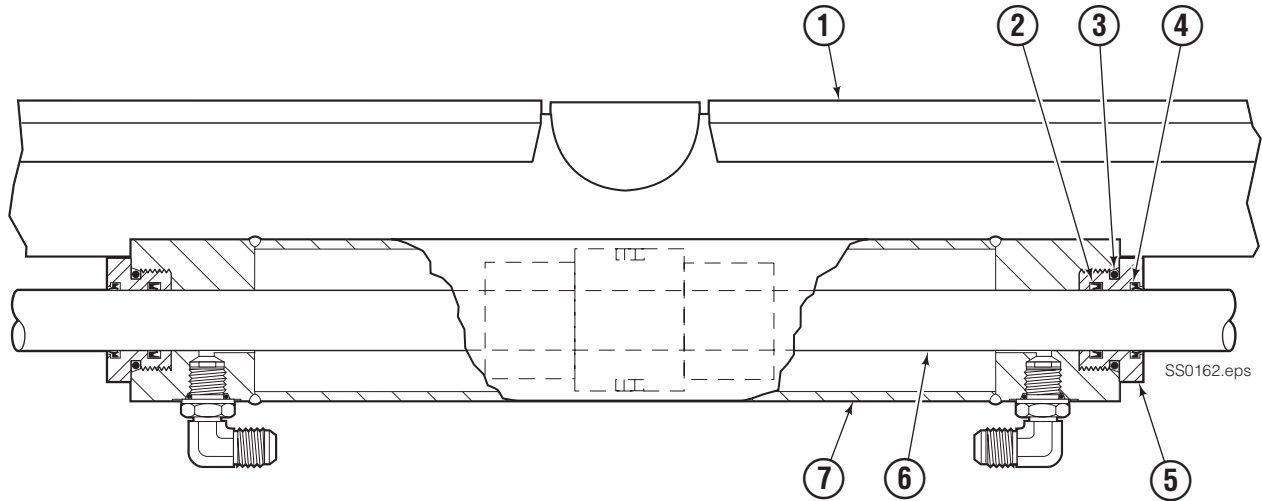


55F							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
1	2	228782	Upper Bearing	7	4	752903	◆ Capscrew, M16 x 45
2	1	6025686	Cylinder ▲	8	1	6025991	Frame ●
3	2	6000719	Lower Bearing	9	2	7890	Roll Pin
4	4	678990	◆ Nut, M16	10	2	601676	■ Fitting, 6-6
5	2	204186	◆ Lower Hook	11	2	221733	▼ Restrictor Washer
6	4	667225	◆ Washer				

▲ See Cylinder page for parts breakdown.
 ◆ Included in Lower Hook Group 204182r4.
 Reference: Common Parts Group 219614r6,
 S-22752 – Type 1.

● If the Frame needs replacing, your best value is to order the complete Sideshift Assembly.
 ■ Included in Fitting Group 204179.
 ▼ Included in Restrictor Group 221732.

Cylinder Assembly



55F			
REF	QTY	PART NO.	DESCRIPTION
1	1	6025686	Cylinder Assembly
2	2	562132	● Rod Seal
3	2	415866	● O-Ring, 70 Duro
4	2	562131	● Rod Wiper Seal
5	2	218324	Retainer/Seal Carrier
6	-	■	Rod/Piston Assembly
7	-	■	Cylinder Shell
		219868	Rod Seal Service Kit

● Included in Service Kit 219868.
 ■ Not serviceable - order new Cylinder Assembly.
 Reference: S-21006.

Recommended Spare Parts List

F-Series Sideshifter				
PART NUMBER	DESCRIPTION	ATTACHMENTS SERVICED		
		1-5	6-19	20-50
■ ■	BASE UNIT			
	Upper Bearing	8	16	32
	Lower Bearing	6	12	24
■ ■ ■ ■	MOUNTING - BOLT ON			
	Lower Hook	0	2	4
	Capscrew	0	4	8
	Nut	0	4	8
	Washer	0	4	8
■ ■ ■ ■	MOUNTING - QUICK DISCONNECT			
	Lower Hook	0	2	4
	Guide	0	2	4
	Pin	0	2	4
	Capscrew	0	4	8
■ 219868	CYLINDER			
	Cylinder	0	0	1
	Cylinder Service Kit	1	2	4

■ See specific page for part number.

Publications



F-Series	
PART NO.	DESCRIPTION
219941	User Manual (Operator, Installation, Parts)
220526	Service Manual
679929	Tool Catalog
673964	Literature Index Order Form

Do you have questions you need answered right now?

Call your nearest Cascade Parts Department.

Visit us online at www.cascorp.com

AMERICAS

**Cascade Corporation
Parts Sales**

2501 Sheridan Ave.
Springfield, OH 45505
Tel: 888-CASCADE (227-2233)
Fax: 888-329-0234

Cascade Canada Inc.

5570 Timberlea Blvd.
Mississauga, Ontario
Canada L4W-4M6
Tel: 905-629-7777
Fax: 905-629-7785

Cascade do Brasil

Rua João Guerra, 134
Macuco, Santos - SP
Brasil 11015-130
Tel: 55-13-2105-8800
Fax: 55-13-2105-8899

EUROPE-AFRICA

**Cascade Italia S.R.L.
European Headquarters**

Via Dell'Artigianato 1
37030 Vago di Lavagno (VR)
Italy
Tel: 39-045-8989111
Fax: 39-045-8989160

Cascade (Africa) Pty. Ltd.

PO Box 625, Isando 1600
60A Steel Road
Sparton, Kempton Park
South Africa
Tel: 27-11-975-9240
Fax: 27-11-394-1147

ASIA-PACIFIC

Cascade Japan Ltd.

2-23, 2-Chome,
Kukuchi Nishimachi
Amagasaki, Hyogo
Japan, 661-0978
Tel: 81-6-6420-9771
Fax: 81-6-6420-9777

Cascade Korea

121B 9L Namdong Ind.
Complex, 691-8 Gojan-Dong
Namdong-Ku
Inchon, Korea
Tel: +82-32-821-2051
Fax: +82-32-821-2055

Cascade-Xiamen

No. 668 Yangguang Rd.
Xinyang Industrial Zone
Haicang, Xiamen City
Fujian Province
P.R. China 361026
Tel: 86-592-651-2500
Fax: 86-592-651-2571

**Cascade India Material
Handling Private Limited**

No 34, Global Trade Centre
1/1 Rambaugh Colony
Lal Bahadur Shastri Road,
Navi Peth, Pune 411 030
(Maharashtra) India
Phone: +91 020 2432 5490
Fax: +91 020 2433 0881

Cascade Australia Pty. Ltd.

1445 Ipswich Road
Rocklea, QLD 4107
Australia
Tel: 1-800-227-223
Fax: +61 7 3373-7333

Cascade New Zealand

15 Ra Ora Drive
East Tamaki, Auckland
New Zealand
Tel: +64-9-273-9136
Fax: +64-9-273-9137

**Sunstream Industries
Pte. Ltd.**

18 Tuas South Street 5
Singapore 637796
Tel: +65-6795-7555
Fax: +65-6863-1368

