



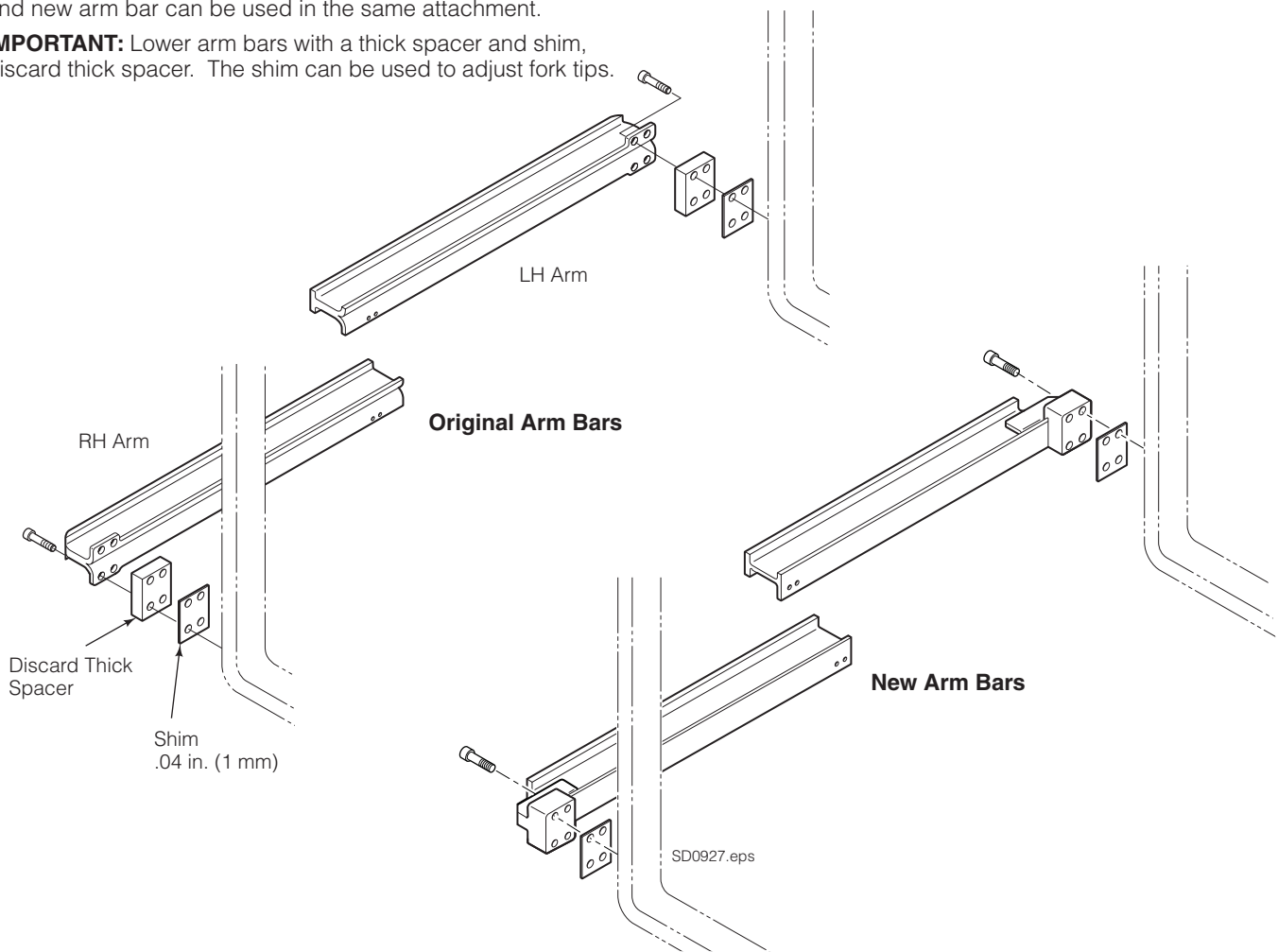
Technical Bulletin

Single-Double Lower Arm Bar Conversion

This sheet provides information on Single-Double Lower Arm Bar replacement parts. Cascade has developed an improved arm bar that replaces the original style. To remove the original lower arm bar, refer to the Single-Double E & F Series Service Manual 215973. The spacers need to be discarded in order to install the new arm bar. The original arms and new arms configuration are shown.

NOTE: Arms can be replaced individually. An original arm bar and new arm bar can be used in the same attachment.

IMPORTANT: Lower arm bars with a thick spacer and shim, discard thick spacer. The shim can be used to adjust fork tips.



NOTE: This information should not be interpreted as the basis for warranty claims unless so designated.

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For Technical Support . . .

Call: 1-800-CASCADE (227-2233)

OR

Write: Cascade Corporation, PO Box 20187, Portland, OR 97294-0187

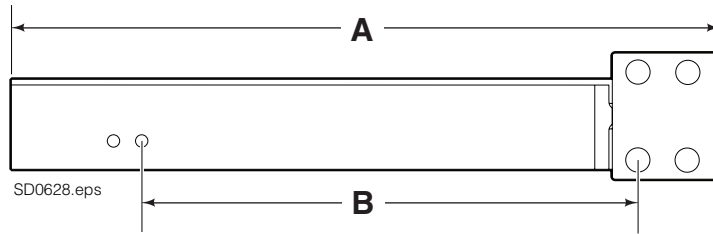
To Order Parts . . .

Call: 1-888-CASCADE (227-2233)

OR

Write: Cascade Corporation, 2501 Sheridan Ave., Springfield, OH 45505

LH Lower Arm Bar Conversion Chart

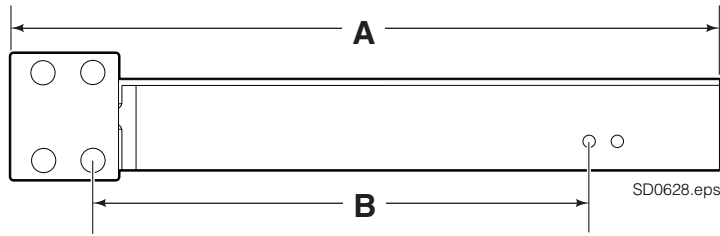


A	B	LH Arm Part No.		A	B	LH Arm Part No.	
(mm)	(mm)	Original	New	(mm)	(mm)	Original	New
582	N/A	3012029	6118870	892	775.5	6103306	6118906
740	666.0	3002969	6118848	896	721.1	6104919	6118908
750	653	6101640	6118896	900	746.5	6102549	6118900
770	581.5	3005552	6118852	904	756.5	3008012	6118860
786	693.8	3002962	6118840	908	772.0	6109359	6118932
795	631.0	3012848	6118872	912	728.8	6114479	6118938
796	588.1	3010703	6118874	913	784.6	6107908	6118928
811	721.6	6107029	6118924	922	797.2	3002974	6118850
813	600.5	3008848	6118862	922	797.3	6008715	6118884
830	645	6102891	6118902	927	671.5	6120720	6228412
830	733.8	6006777	6118880	937	807.0	3005864	6118854
836	644.9	6012515	6118892	939	821.5	220207	6118838
838	667.8	3002963	6118842	945	N/A	3006117	6118858
839	606.8	3002967	6118846	980	871.6	6008826	6118886
839	671.5	6128107	6228431	984	873.5	3009264	6118864
839	676.5	3005982	6118856	989	859.5	6004514	6118876
839	N/A	6105020	6118910	993	765.4	6114763	6118940
840	641.5	6205515	6131094	993	N/A	6107636	6118926
853	697.0	6112515	6118936	1000	821.5	6125369	6228410
858	657.8	6114273	6118912	1002	671.5	6128212	6132547
862	696.5	6116026	6118916	1012	898.9	6116752	6118944
862	751.5	6117128	6118946	1014	924.3	6011967	6118890
862	774.5	6222948	6228440	1025	651.5	6202518	6231351
864	721.5	220203 ▲	6118830	1025	701.0	3010800	6118866
864	751.5	220205	6118834	1029	827.8	6008971	6118888
864	771.5	220204	6118832	1042	796.5	3011630	6118868
866	779.5	6115056	6118914	1065	N/A	6008565	6118882
868	N/A	6106605	6118922	1071	984.3	6004725	6118878
869	772.2	6111609	6118934	1096	1006.5	6115971	6118942
879	671.5	220202	6118828	1118	1026.0	6105695	6118918
879	751.5	6223117	6228466	1195	911.5	6227600	6228445
880	785.9	6108035	6118930	1265	725.8	6101026	6118894
884	692.5	3002965	6118844	1295	711.5	6223465	6231078
884	796.5	220206	6118836	1365	791.5	6226270	6232549
884	N/A	6101994	6118898	1394	N/A	6103110	6118904
888	671.4	6106196	6118920				

▲ When used with a 4.33 in. (110 mm) thick spacer, order a new arm and spacer 6119028.

Reference: S-28038 and S-28357

RH Lower Arm Bar Conversion Chart



A (mm)	B (mm)	RH Arm Part No.		A (mm)	B (mm)	RH Arm Part No.	
		Original	New			Original	New
582	N/A	3012030	6118871	888	671.4	6106197	6118921
740	666.0	3002987	6118849	892	775.5	6103307	6118907
750	653	6101641	6118897	896	721.1	6104920	6118909
770	581.5	3005553	6118853	900	746.5	6102550	6118901
786	693.8	3002980	6118841	904	756.5	3008013	6118861
795	631	3012849	6118873	908	772.0	6109360	6118933
796	588.1	3010702	6118875	912	728.8	6114480	6118939
811	721.6	6107030	6118925	913	784.6	6107909	6118929
813	600.5	3008849	6118863	922	797.2	3002992	6118851
830	645	6102892	6118903	922	797.3	6008716	6118885
830	733.8	6006756	6118881	927	671.5	6120721	6228413
836	644.9	6012516	6118893	937	807.0	3005865	6118855
838	667.7	3002981	6118843	939	821.5	220217	6118839
839	606.8	3002985	6118847	945	N/A	3006116	6118859
839	671.5	6128108	6133036	980	871.6	6008821	6118887
839	676.5	3005983	6118857	984	873.5	3009266	6118865
839	N/A	6105021	6118911	989	859.5	6004515	6118877
853	697.0	6112516	6118937	993	765.4	6114764	6118941
858	657.8	6114274	6118913	993	N/A	6107637	6118927
862	696.5	6116027	6118917	1000	821.5	6125370	6228411
862	751.5	6117129	6118947	1002	671.5	6128213	6132548
862	774.5	6222947	6228439	1012	898.9	6116753	6118945
864	721.5	220213 ▲	6118831	1014	924.3	6011968	6118891
864	751.5	220215	6118835	1025	701.0	3010801	6118867
864	771.5	220214	6118833	1029	827.8	6008973	6118889
866	779.5	6115057	6118915	1042	796.5	3011631	6118869
868	N/A	6106606	6118923	1065	N/A	6008566	6118883
869	772.2	6111610	6118935	1071	984.3	6004726	6118879
879	671.5	220212	6118829	1096	1006.5	6115972	6118943
879	751.5	6223118	6228467	1118	1026.0	6105696	6118919
880	785.9	6108036	6118931	1195	911.5	6227601	6228446
884	692.5	3002983	6118845	1265	725.8	6101034	6118895
884	796.5	220216	6118837	1394	N/A	6103111	6118905
884	N/A	6101995	6118899				

▲ When used with a 4.33 in. (110 mm) thick spacer, order a new arm and spacer 6119028.

Reference: S-28039 and S-28358

Do you have questions you need answered right now? Call your nearest Cascade Parts Department. Visit us online at www.cascorp.com

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