



# Technical Bulletin

## Quick-Disconnect Lower Hook Groups

This sheet provides instructions for the installation of the Quick-Disconnect Lower Hook Groups.

### Installation

- 1 Install the guides to the spacers (if equipped) and attachment baseplate mounting holes with the guide hole offset in the upward position (as shown with dimension **A** from the top of guide to hole center). Tighten the capscrews to a torque of:

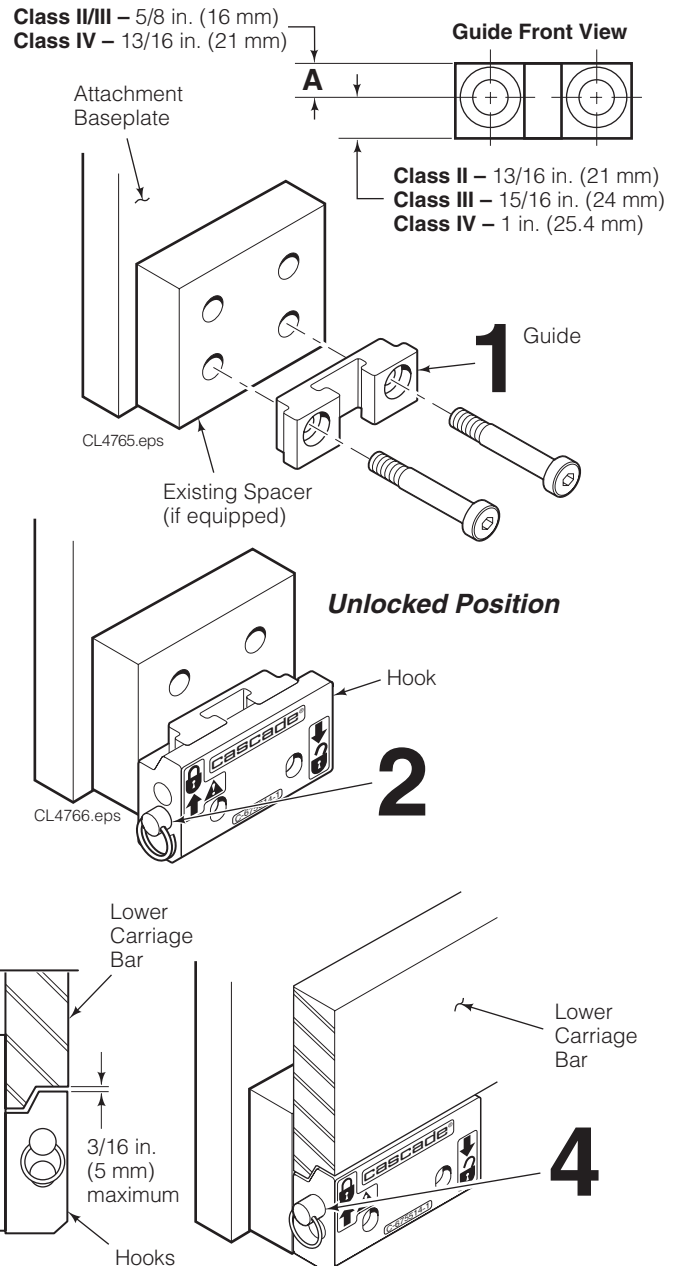
**Class II/III** – 115 ft.-lbs. (155 Nm)  
**Class IV** – 200 ft.-lbs. (270 Nm)

- 2 Slide the hooks over the top of the guides. Install each locking pin through the hook lower hole.
- 3 Install the attachment on the truck carriage.
- 4 Remove the locking pins. Slide the hooks up to engage with lower carriage bar. Install the locking pins through the upper holes.

**CAUTION:** If the clearance between the lower carriage bar and the hooks exceed 3/16 in. (5 mm), the guides should be inverted to minimize the gap. Refer to step 1. The hole offset will be dimension **A** from the bottom of the guide to the center hole.

### For Attachment Removal

Remove the locking pins and slide the hooks down. Install the locking pins in the lower holes. When the hooks are stowed in this position, they act as a stand to keep the attachment upright when removed and make reinstallation easier.



**NOTE:** This information should not be interpreted as the basis for warranty claims unless so designated.



#### For Technical Support . . .

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OR

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Part Number 679797-R1

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