



Parts Manual

Model _____ Sideshifter _____

Catalog Number _____ 100F-SSS-B052 R1 _____

cascade®
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

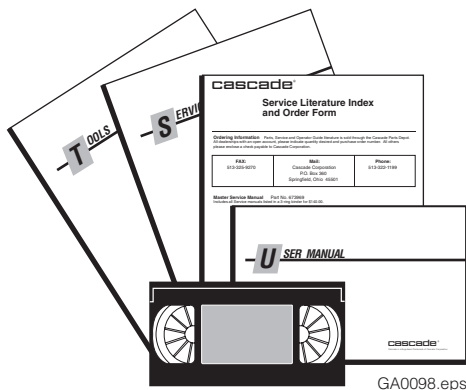
Internet: www.cascorp.com

Recommended Spare Parts List

F-Series Sideshifter				
PART NUMBER	DESCRIPTION	ATTACHMENTS SERVICED		
		1-5	6-19	20-50
■ ■	BASE UNIT			
	Upper Bearing	8	16	32
	Lower Bearing	6	12	24
■ ■ ■ ■	MOUNTING - BOLT ON			
	Lower Hook	0	2	4
	Capscrew	0	4	8
	Nut	0	4	8
	Washer	0	4	8
■ ■ ■ ■	MOUNTING - QUICK DISCONNECT			
	Lower Hook	0	2	4
	Guide	0	2	4
	Pin	0	2	4
	Capscrew	0	4	8
■ 219868	CYLINDER			
	Cylinder	0	0	1
	Cylinder Service Kit	1	2	4

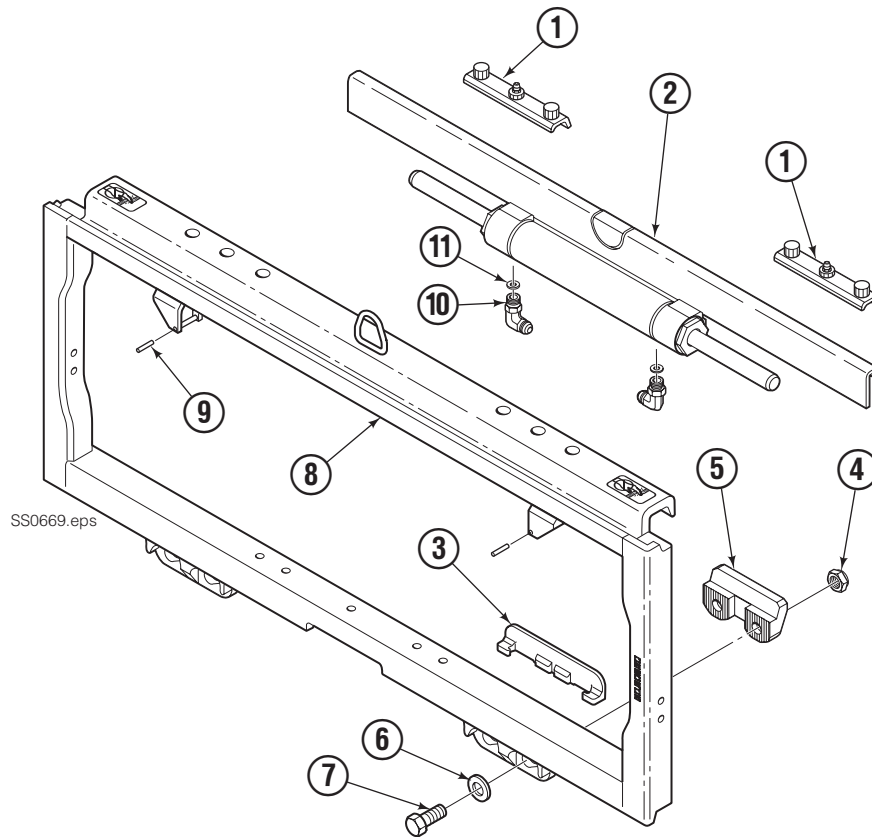
■ See specific page for part number.

Publications



F-Series	
PART NO.	DESCRIPTION
219941	User Manual (Operator, Installation, Parts)
220526	Service Manual
679929	Tool Catalog
673964	Literature Index Order Form

Sideshift Assembly



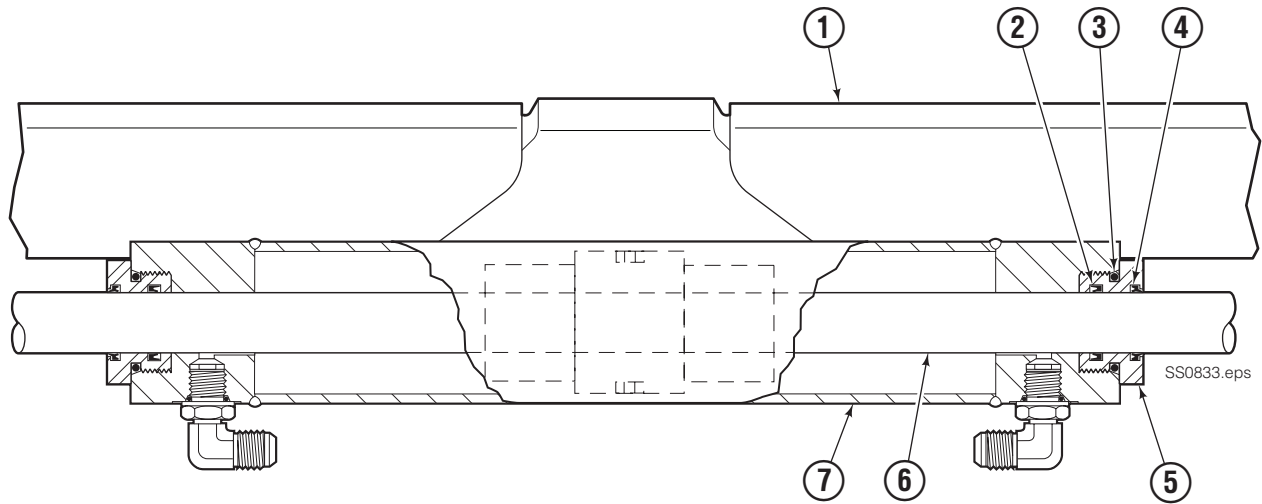
100F

REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
1	2	6051249	Upper Bearing	7	4	752903	◆ Capscrew, M16 x 45
2	1	6079172	Cylinder ▲	8	1	6079181	● Frame
3	2	6057162	Lower Bearing	9	2	7916	Roll Pin
4	4	678990	◆ Nut, M16	10	2	601676	■ Fitting, 6-6
5	2	204186	◆ Lower Hook	11	2	221733	▼ Restrictor Washer
6	4	667225	◆ Washer				

- ▲ See Cylinder page for parts breakdown.
- ◆ Included in Lower Hook Group 204182.
- If the Frame needs replacing your best value is to order the complete Sideshift assembly.

- Included in Fitting Group 204179.
 - ▼ Included in Restrictor Group 221732.
- Reference: Common Parts 6058034, S-22966 – Type 1.

Cylinder Assembly



100F			
REF	QTY	PART NO.	DESCRIPTION
1	1	6079172	Cylinder Assembly
2	2	564406	● Rod Seal
3	2	609241	● O-Ring
4	2	564408	● Rod Wiper Seal
5	2	6056530	Retainer
6	-	■	Rod/Piston Assembly
7	-	■	Cylinder Shell
		6091229	Rod Seal Service Kit

- Included in Service Kit 6091229.
 - Not serviceable - order new Cylinder Assembly.
- Reference: S-22654.

Do you have questions you need answered right now? Call your nearest Cascade Parts Department. Visit us online at www.cascorp.com

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